

The Mining Journal

AND ATMOSPHERIC RAILWAY GAZETTE,

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

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LONDON: SATURDAY, JUNE 6, 1846.

[PRICE 6D.

CRONLLWYN SLATE QUARRY.—TO BE SOLD, BY AUCTION, by Messrs. T. WINSTANLEY AND SONS, at the Clarendon Rooms, South John-street, LIVERPOOL, on Wednesday, 10th of June, 1846, at One o'clock in the afternoon, without reserve, to close an account, unless previously disposed of by private contract, of which due notice will be given, the LEASE of that valuable QUARRY, called the

CRONLLWYN SLATE QUARRY, situated at FISHGUARD, in Pembrokeshire, together with the BUILDINGS theron erected, consisting of blacksmiths' and carpenters' shops, stables, powder magazine, &c. Also, the WATER-WHEEL, CIRCULAR SAWING MACHINE, PLANT, and MATERIAL for conducting and carrying on the business in a complete and efficient manner : included in which are several HUNDRED YARDS of TRAMROAD, WAGGONS, BARROWS, assorted TOOLS and IMPLEMENTS, &c.

The hill on which the quarry is situated, consists of 300 acres of land—the whole of which is applicable to quarrying purposes, and the quarry is thoroughly and scientifically opened. The slate is of excellent colour, and of a quality equal to any in the principality.

Twenty-seven years of the lease remain unexpired, at the very moderate annual rental of £50.

Fishguard being one of the termini of the South Wales Railway, there is every probability of an increased demand. The shipping port is safe in all weathers, and is within two miles of the quarry, and affords great facility for exports.

A careful estimate of the outlay and profits, for the first year, has been made by the superintendent of the works, which shows a clear net gain of upwards of £500, which would annually increase, as the quarry shall be more fully opened. The weekly wage for this first year would be under £26.

Samples of the slate may be seen at the offices of the auctioneers, Church-street, where, or on application to Mr. James Wason, solicitor, Wason-buildings, 4, Harrington-street, Liverpool, further particulars may be had, and an inventory of the plant, &c., obtained.

TO BE PEREMPTORILY SOLD, pursuant to an order of the High Court of Chancery, made in a cause, Scale v. Fothergill, Thompson, and others, with the approbation of the Hon. Sir. George Rose, one of the Masters of the said court, at the public sale-room of the said court, at Gray's Inn Coffee-house, Holborn, London, on Thursday, the 11th day of June, 1846, at Twelve for One o'clock, in one lot, the LEASES, WORKS, ENGINES, LANDS, PLANT, AND EFFECTS,

ABERDARE IRON COMPANY, in the county of Glamorgan; and a WHARF, at Cardiff, in the county of Glamorgan, belonging to the said company.

Particulars and conditions of sale may be had (gratis) at the said Master's chambers, in Southampton-buildings, Chancery-lane, London; of Messrs. Sharpe, Field, and Jackson, solicitors, 41, Bedford-row, London; of Messrs. Gregory and Son, solicitors, 12, Clement's Inn, London; of Mr. Davies, solicitor, Merthyr Tydfil, Glamorganshire; and of Messrs. Maybory, Williams, and Cobb, solicitors, Brecon.

SHARPE, FIELD, & JACKSON, 41, Bedford-row, Agents for Wm. Davies, & Merthyr Tydfil, Glamorganshire.

IMPORTANT MINING SHARES, paying dividends, and presenting, in other respects, eligible investments for capital.

M. C. WARTON begs to announce, that he is directed by the trustees of the late Henry Gilbard, Esq., of Devonport, to SELL, BY AUCTION, at the Auction Mart, on Thursday, the 18th of June, at Twelve o'clock, SHARES in the following important BRITISH MINES:—viz.: Botallack, East Wheal Crofty, Wheal Providence, West Wheal Providence, South Rosekar, Dolcoath, Fowey Consols, Hallenbege, Levant, Wheal Henry, Wheal Robins, Wheal Rose, and Wheal Anderson Mines, embracing some of the most lucrative established interests in the county of Cornwall, and many recent adventures of the greatest promise.

Particulars may be had at the Auction Mart; at the Golden Lion Hotel, Liverpool; at Pearce's Hotels, Truro and Penzance; and of Mr. C. Warton, auctioneer and estate agent, 38, Threadneedle-street.

MINING MATERIALS.—TO BE SOLD, BY PRIVATE CONTRACT, at WHEAL BETSY MINE, in the parish of Mary Tavy, near Tavistock, Devon, the under-mentioned MATERIALS:—viz.:

1 WATER-WHEEL, of 40-feet diameter, 4-feet breast, on Buller's shaft
1 ditto 40-feet ditto 4-feet ditto on Williams's shaft
1 ditto 29-feet ditto 4-feet ditto, for drawing machine, with 250 fathoms 11-16th inch chain
1 ditto 15-feet diameter, 4-feet breast, applied to a grinder, with jiggling machines attached
1 ditto 15-feet diameter, 3-feet breast, with stamps attached
1 cast-iron axle, on Job's shaft, with cranks, brasses, &c., complete, and adapted for building a wheel on, 40 to 50-feet diameter, and 4-feet breast
120 fathoms of 3-inch round iron flat-rods
160 fathoms 2½-in. by 4-in. flat iron rods, in ditto
2 good bobs, at Job's shaft
60 to 70 fathoms of 8-inch square connection-rods, in ditto
40 fathoms casting ladders, &c., in ditto
80 fathoms 8-inch square connection-rods, in Williams's shaft
12 fathoms 12-inch ditto ditto
5 good bobs, at and in Williams's shaft
Captain, shears, and capstan rope, at Job's shaft
Ditto ditto at Williams's ditto
Ditto ditto at Buller's ditto
Sundry odds, &c., on dressing floors with various other necessary materials for working the mine.

The whole is OFFERED FOR SALE, BY PRIVATE CONTRACT, to any person willing to take the same as they stand; and if not so disposed of on or before the 20th inst., they will be advertised FOR SALE, BY PUBLIC AUCTION.

These materials may be seen at any time before the above-named day, by application to Capt. William Williams, at Wheal Friendship, near Tavistock, and who will also be ready to treat for the same.—Dated Wheal Betsy, near Tavistock, June 1, 1846.

MINING MATERIALS, now OPEN FOR INSPECTION, at HALTON QUAY.—TO BE SOLD, BY PUBLIC AUCTION, at Halton Quay, St. Dominick, on Thursday, the 15th day of June, next, by Two o'clock in the afternoon, the undermentioned valuable MINING MATERIALS: consisting of

1 5-inch plunger-pole, 10 ft. long, with H-piece, windbore, stuffing-box, and gland
2 7-inch working barrel, 10 feet long
1 6-inch ditto 6 feet ditto
2 54-inch ditto
28 fathoms 6-inch pumps; 1 ½-in. ditto
3 6-inch door-pieces; 2 7-inch ditto; 1 6-inch bucket ditto
2 6-inch windbore; 2 7-inch ditto, 9 feet long

Iron work for balanced box, axle for capstan, bucket joints and rods, pump-rods, joints and prongs, seatings, bucket braces, flange rings, bolts and burrs, yokes, staples and glands, miners' tools, nail-ladders, windlass trees, horse whim, with several fathoms of BB 7-16 inch chain, whim and wince kibble, pulleys, &c., and upwards of 100 fathoms of 24-inch iron flat-rods.

Many of the above articles are nearly new, and well worthy the attention of mine agents generally; and such purchasers as may require shipping of their purchases will have an important advantage of doing so, as Halton Quay adjoins the navigable River Tamar.

Dated Callington, May 27, 1846.

JOHN C. JOHNS, Auctioneer.

FOREST OF DEAN IRON MINES.—TO BE SOLD, BY PRIVATE CONTRACT, the MOIETY of an extensive IRON MINE WORK, in the FOREST OF DEAN, in full working order. It is eligible subject for exportation of the ore to Wales or Staffordshire.—For particulars apply to Wm. Roberts, Esq., solicitor, Coleford, Gloucestershire; or W. S. Harding, Esq., solicitor, Birmingham.

TO COALOWNERS, MINERAL AGENTS, ENGINEERS, &c.—In consequence of concentrating the drainage of Walbottle Colliery, and lifting the whole of the water from one shaft, there will SHORTLY BE FOR SALE, the THREE present PUMPING ENGINES, with pumps, and all other apparatus belonging thereto—the whole of which are in good condition, and may be seen working until about the middle of next month:—viz.:

AT THE CORONATION PIT.—A high-pressure single-acting ENGINE, cylinder 47 in. diameter, stroke 8 ft., with three cylindrical boilers, 28 ft. long by 7 ft. diameter. One of the same size, with two longitudinal tubes, 4 ft. diameter. Four working barrels, lined with copper, 13 in. diameter, and 340 yards of common pumps, with shears, crabs, shear legs, gins, &c.

AT THE KING PIT.—A double-acting condensing ENGINE, cylinder 47 in. diameter, stroke 6 ft., with one haystack boiler, 15 ft. diameter. Four working barrels:—viz., 13, 14, 15, and 16 in. diameter, all lined with copper, and 34 yards of common pumps to each barrel, with shears, crabs, shear legs, &c.

AT THE DUKE PIT.—A single-acting high-pressure ENGINE, cylinder 32 in. diameter, stroke 4½ ft., with one boiler (cylindrical), 23 ft. long by 6 ft. diameter. One working barrel, 14 in. diameter, lined with copper, and one 13 in. lined with brass, with pump, shears, &c.

Also, a great QUANTITY of ENGINES and OTHER very useful MATERIALS, besides several TONS of CAST and MALLEABLE IRON.

Apply to Messrs. R. and W. Hawthorn, engineers, Newcastle; or to Mr. Oliver, at the colliery.—Walbottle Colliery, near Newcastle, May 8, 1846.

NOTICE TO THE PROPRIETORS AND SHARE-HOLDERS OF MINES, SMELTING-WORKS, &c.

Messrs. MITCHELL and FIELD beg to inform the PUBLIC, that they have REMOVED from No. 5 a to No. 22, HAWLEY-ROAD, KENTISH TOWN, where they have erected a spacious LABORATORY, fitted expressly for the performance of all OPERATIONS CONNECTED WITH MINING.—Practical instruction to gentlemen in Assaying, Mineral Analysis, and Manufacturing Chemistry in general.

Assays and Analyses conducted as usual.
All communications to be addressed to Messrs. Mitchell and Field, assayers, No. 22, Hawley-road, Kentish Town.

MINING MATERIALS.—I. T. TREGELLAS, QUAY, TRURO presents his respects to MINERS, and begs to OFFER them the following GOODS, of good quality, and at the lowest market prices:—

IRONs, including best SHROPSHIRE BARS, extra-refined CHAIN IRON, BOILER-PLATES, KIBBLE-PLATES, HOOPS, and SHEETS
STEEL of every description
COALS
GUNPOWDER and POWDER CANS
HEMP and WIRE CORDAGE
Best Scrap Chain, warranted
KIBBLES and WATER BARRELS
Nails of all kinds
SHEET LEAD, White Lead, and Red Lead
SHOVELS
Picks and Pick Moulds
Mallets and Mallet Iron
Saws and Hatchets
Shovel Hilt from 1s. per doz. to 5s. per doz.
Pick Hilt

Dated Truro, April 2.

WATER OR STEAM POWER.—WANTED, TWENTY to FIFTY-HORSE POWER, with PREMISES attached, or SPACE on which such may be ERECTED. If in the immediate vicinity of the Thames, or railway communication, would be preferred.—Letters, with full particulars of extent of power and surface, situation, cost of transit from water conveyance, and terms, to be addressed to Mr. English, Mining Record Office, 5, Shorter's-court, Throgmorton-street.

WANTED, FOR THE GLEN OSMOND MINE, near ADELAIDE, SOUTH AUSTRALIA, a competent MINING CAPTAIN.—Any one inclined to undertake the situation, is requested to state his terms, and send his testimonials, which must be quite unexceptional, both as regards skill and character to John Oford, Esq., St. Austell, Cornwall.

WHEAL WALTER, NEAR TAVISTOCK.—Any party having a good SECOND-HAND ENGINE to DISPOSE OF, from 16 to 30-inch cylinder, with BOILER complete, may probably hear of a purchaser, by application to James Crofts, Esq., 4, King-street, Cheapside, London, secretary to the mine.

UNITED HILLS MINE COMPANY.—The directors hereby give Notice, that the ANNUAL GENERAL MEETING of the shareholders of this company will be HELD at their office, on Thursday, the 18th day of June next, at One o'clock precisely, to receive the report of the directors, and of the agents in Cornwall, and to elect one director, in the room of Mr. Clarke; and one auditor, in the room of Mr. Heman, who go out by rotation, but are re-eligible. By order of the board,
JAMES SMITH, Secretary.

VENTON GIMPS MINING COMPANY.—1000 shares (on the cost-book system).
PROVISIONAL COMMITTEE.
JAMES HAY, Esq.
A. L. MOCATTI, Esq.
GEORGE MACKAY, Esq.

Forms of application for shares, and full particulars, may be obtained at the office, No. 4, Austinfriars; or of Mr. Richard Thomas, mining agent, 8, George-yard, Lombard-street, London, June 3, 1846.
J. J. ISELLIN, Hon. Sec.

PENNANT LEAD AND COPPER MINING COMPANY, DINAS MOWDDWY, COUNTY MERIONETH.
NOW IN WORK ON THE "COST-BOOK" PRINCIPLE.
600 shares.—Deposit 5s. per share.

COMMITTEE OF MANAGEMENT.
Joseph Carrington Ridgway, Esq., Roathamston Lodge, Roathamston.
B. Forrester Scott, Esq., Park-street, Westminster
Calverley Richard Bewicke, Esq., Barsham House, Beccles
Charles Dunbar Atkinsou, Esq., Wakemfield
William W. Maesell, Esq., Dorchester-place, Blandford-square.
CONSULTING ENGINEER.
Thomas Kitto, Esq., jun., Civil Engineer and Mineral Surveyor, Redruth.
SOLICITORS.
Messrs. Pocock and Marston, 10, Norfolk-street, Strand.
BANKERS.
Messrs. Cocks, Biddulph, and Biddulph, London.

OFFICES.—No. 4, SALISBURY-STREET, STRAND, LONDON.
PROSPECTUS.

Pennant Lead and Copper Mine seat extends over about 900 acres, and is situated in the centre of the lordship of Mowddwy, county Merioneth, which is admitted to be one of the richest mineral deposits in the kingdom. It is held under lease from the lord of the said manor, at the usual royalty of 1-10th, for a term of 21 years, renewable for the same period, on payment of a fine.

Pennant is in the immediate vicinity of the mines, on the same manor, of Craigwen, Feil Rhudd, and Cowarch, which are in course of most satisfactory working, and producing ore, which yields from 70 to 80 per cent. lead, in addition to a considerable quantity of silver. These facts, of themselves, are sufficient to show the value of the property; and as nearly all the ledges on these sets cross Pennant, there is every reason to expect an equally favourable result; while the rapidly-increasing value of lead encourages the more extensive expenditure in the workings, which a company would do: It is a well-known fact, that the requirements of lead follow those of iron; and it is almost superfluous to allude to the extraordinary and increasing demand which exists for the latter.

The backs of several of the veins have been exposed, and an adit is in course of driving. The high road from Bala to Mallwyd runs along the set, and the River Dovey is at the base of the mountain. It is about 13 miles from the port of Derwen Lla; but, as various projects are before the public for railway communication in this district, there is little doubt but that a short time will furnish direct and speedy transit to London, Liverpool, &c., and wholly supersede the necessity of having recourse to water carriage.

The bill for the Worcester and Porth Dyllyss Railway, brought forward by the Great Western Railway Company, has been read a second time in the House of Commons. The bill runs near to the Pennant Mine, as shown on the map.

There is an abundant supply of water for every description of machinery, and as the ledges are in the mountain, the fact of driving adits unwaters the mine, and does away with the necessity of steam or other power for fast purpose, which is so expensive and troublesome an operation in Cornwall, and other places where the country does not furnish such natural facilities.

The object of the company is to develop and bring into full work the various resources of this set, and to be in a position to make arrangements in respect to other sets, should the shareholders hereafter so determine. The capital formed from the payment of deposits will be fully sufficient to work the Pennant set.

The operations of the company are carried on under the "cost-book" principle, which exempts the company from the provisions of the Act for the Registration of Joint-Stock Companies (7 and 8 Vic., cap. 110), the 53d section of which enacts:—

"Provided always, and be it enacted, That nothing in this Act contained shall extend, or be construed to extend, to any partnership formed for the working of mines, minerals, and quarries, of what nature soever, on the principle commonly called the cost-book principle."

That no further call than that authorized by the fourth resolution (the deposit) shall be made before the 1st day of January, 1847, and that three months' clear notice of every future call shall be given by the purser for the time being, by circulars to be sent to each adventurer or shareholder, by post—provided always that a period of three calendar months shall elapse between the making of any two calls, and that no call shall exceed the sum of £1 per share."

Under the "cost-book" principle, shareholders have the right of determining their responsibility by giving notice of their intention to relinquish their shares, and on forfeiture of all previous payments. The 21st clause states:—

"That any adventurer or shareholder may determine his or her responsibility or liability, with respect to the affairs of this mine, upon his, or her, giving notice, in writing, to the purser of the company for the time being, of his, or her, desire of retiring from the company; and also upon depositing with the said purser the share or shares held by him, or her, and signing a relinquishment of all claims or demands on the company in respect to such share or shares."

For the original purchase of the grant, the sum of £2500, will be required; and, in consideration of the works done in developing the mine, and of the transfer to the company of the lease of Pennant, with all its rights and privileges, the present lessee to have 600 paid-up shares, in addition to the sum of £500, which he has already paid for working and other expenses.

Applications for shares, to be made to the purser, at the office of the company, No. 4, Salisbury-street, Strand; to the solicitors, Messrs. Pocock and Marston, No. 10, Norfolk-street, Strand; or Charles Godwin, Esq., 2, Royal Exchange-buildings, where prospectuses, reports, maps, and every information may be obtained.

G R A T I S.—A LIST OF PATENTS AND REGISTRATIONS for the MONTH of FEBRUARY, may be had (gratis) on application at the PATENT OFFICE, 89, CHANCERY-LANE, or will be sent free, by post, on receipt of two stamps, together with a Prospectus, containing charges and necessary information for PATENTS and REGISTRATIONS.—Further particulars may be had by applying to Messrs. Balfour and Le Capelain, the Patent Office, 89, Chancery-lane.

M. R. H. B. RYE (from Cornwall), MINE AND RAILWAY SHARE AGENT, 80, OLD BROAD STREET, LONDON.
Mines inspected, and every information may be obtained on application. Mr. Rye has BUSINESS to do in BLAENAVON SHARES.

THOS. P. THOMAS, of the late firm of RYE and THOMAS, MINE AGENT, AND DEALER IN RAILWAY AND OTHER SHARES, 80, OLD BROAD-STREET, LONDON.

JAMES LANE, SHARE AGENT, HALL OF COMMERCE, LONDON.

WILLIAM TRENEY, DEALER IN RAILWAY AND MINING SHARES.—ESTABLISHED TEN YEARS. OFFICES, No. 50, THREADNEEDLE-STREET, LONDON.

PAUL RABEY, JUN., AND CO., MINE AND RAILWAY SHARE AGENTS. OFFICE—No. 12, COPTHALL-COURT, LONDON.

WILLIAM FOX AND SON, No. 53, CASTLE-STREET, LIVERPOOL, have always on sale PIG-IRON, RAILWAY BARS, CHAIRS, and IRON of every description.—TIN PLATES, WIRE, &c.

MESSRS. LAMOND, SMALE, and LAMOND'S PUBLIC SALE OF RAILWAY SHARES, &c., are HELD, at the Hall of Commerce, Threadneedle-street, every TUESDAY and FRIDAY, at One o'clock precisely.—Orders received until Four o'clock of the day prior to sale.—London, June 5, 1846.

Mining

ABSTRACT OF PATENTS GRANTED IN MAY.

W. Higgs, Westminster, chemist, for the means of collecting the contents of sewers and drains in cities, towns, and villages, and for treating chemically the same, and applying such contents when so treated to agricultural and other useful purposes.

A. N. de Rothschild, London, for improvements in heating apparatus and buildings.

W. and C. Mather, Silversmiths, for improvements in metallic vessels.

C. de Berge, Arthur-street west, London, for improvements in atmospheric railways.

E. A. King, Warwick-street, Charing-cross, gent., for improvements in the production of magnetic electricity.

A. V. Newson, Chancery-lane, mechanical draughtsman, for certain improvements in machinery for brass manufacturing screws.

W. Church, Birmingham, for certain improvements in machinery, to be used in making candlesticks, pans, and various other articles which are usually produced wholly or in part by means of the process called stamping; and also in machinery for making sockets or tubes for candlesticks, and tubes or tubular articles applicable to various other purposes.

T. Melling (of the firm of Melling and Co.), Rainhill, Lancashire, engineers, for certain improvements in steam-engines, marine, stationary, and locomotive; and in machinery and apparatus connected therewith, parts of which are also applicable to regulating the flow of fluids generally.

M. Hollin, Brierley-hill, Dudley, engineer, for certain improvements in steam-engines.

C. Hancock, Grosvenor-place, gent., for certain improvements in the manufacture of gun-tubes and their applications, alone, and in combination with other substances.

J. Jeffreys, Norfolk-crescent, Hyde-park, gent., for improvements in steam-engine boilers and furnaces, and improvements in propelling vessels.

H. Greaves, Hulme, Manchester, engineer, for improvements in the construction of railways and the carriages to be used thereon.

C. Bertram, Gateshead, for certain improvements in the manufacture of artificial fuel, and in the application of the residual products to useful purposes.

T. Kenrick, West Bromwich, ironfounder, for improvement in glazing and enamelling the surfaces of cast-iron.

J. Montgomery, Salisbury-street, for certain improvements in the construction of steam-boilers and steam-engines, and in steam-vessels, and in machinery for propelling same.

E. A. Cowper, Smethwick, near Birmingham, engineer, for improvements in the manufacture of railway chairs.

T. Hancock, Stoke Newton, for improvements in the manufacturing and treating of articles made of caoutchouc, either alone or in combination with other substances, and in the means used or employed in their manufacture.

F. Harlow, Paradise-street, Rotherhithe, for improvements in atmospheric railways.

J. J. Ernest Barraclough, Rue St. Jacques, Paris, chemist, for improvements in working of certain sulphures, to transform them into metals or oxides, and to collect the latter, also to collect the oxides from oxidized ores, equivalent to these sulphures.

GREAT BRITAIN MUTUAL LIFE ASSURANCE SOCIETY, 14, WATERLOO-PLACE, LONDON.

DIRECTORS.

THE CHISHOLM, Chairman | WM. MORLEY, Esq., Deputy-Chairman

HALF CREDIT RATES OF PREMIUM.

The attention of Assurance is particularly directed to the Half Credit Rates of Premium, by which means assurances may be effected, and loans for short periods secured with the least possible present outlay, and at a less premium than for short terms only, and with the option of paying up the arrears and interest—thus becoming entitled to participate in the whole of the profit of the institution.

Extract from the Half Credit Rates of Premium.

Age 30.	Age 30.	Age 40.	Age 50.	Age 60.
£2 17 0	£1 1 1	£1 8 2	£2 1 0	£3 4 2

Thus £1000 may be assured at the age of 30 by the annual payment of £10 10s. 10d. for the first five years.

The whole of the profits divided ANNUALLY among the members, after payment of five annual premiums.

An ample guaranteed capital, in addition to the fund continually accumulating from premiums, fully sufficient to afford complete security to the policy-holders.

Members assured to the extent of £1000 entitled (after payment of five annual premiums) to attend and vote at all general meetings, which will have the superintendence and control of the funds and affairs of the society.

Full particulars are detailed in the prospectus, which, with every requisite information, may be obtained by application to

A. R. IRVINE, Managing Director.

UNDER THE PATRONAGE OF ROYALTY AND THE AUTHORITY OF THE FACULTY.

KEATING'S COUGH LOZENGES.—A remedy for all disorders of the pulmonary organs—in difficulty of breathing—in redundancy of phlegm—in incipient consumption (of which cough is the most positive indication) they are of unrivaled efficacy. In asthma, and in winter cough, they have been seldom known to fail.—KEATING'S COUGH LOZENGES are free from every deleterious ingredient; they may, therefore, be taken at all times, by the most delicate female and by the youngest child; while the public speaker and the professional singer will find them invaluable in assuaging the hoarseness and irritation incidental in vocal execution, and consequently a powerful auxiliary in the production of melodious enunciation.

Prepared and sold in boxes, 1s. 1d., and tins 2s. 9d., 4s. 6d., and 10s. 6d. each, by Thomas Keating, chemist, No. 79, St. Paul's Churchyard, London.

Sold by Sanger, 150, and Dierichsen and Hannay, 63, Oxford-street; Blake, Sandford, and Blake, 47, Piccadilly.—Sold wholesale by Barclay and Sons, 93, Farringdon-street; Edwards, 67, and Newberry, 45, St. Paul's Churchyard; Sutton and Co., Bow Church-yard; and retail by all druggists and patent medicine vendors in the kingdom.

RECENT TESTIMONIAL. Dover, January 25, 1845.

Sir.—I have great pleasure in informing you, that the 2s. 9d. box of KEATING'S COUGH LOZENGES, had at your house about three weeks since, has relieved Mrs. Hiller of a bad cough, to which she has been subject many years, especially in the winter season. A considerable portion of the lozenges are on hand, nor has she, for the last fortnight, had any occasion to use them. Yours very respectfully,

Mr. S. Marten, Dover.

ON THE SECRET INFIRMITIES OF YOUTH AND Maturity.

With 25 coloured engravings. Just published, sixteenth thousand (in a sealed envelope), price 2s. 6d.; or post-paid to any address, for 3s. 6d., in postage stamp, or Post-office order.

SELF-PRESERVATION: A Medical Treatise, on Marriage, and on the Secret Infirmities and Disorders of Youth and Maturity. Illustrated with 25 colored plates on the anatomy, physiology, and diseases of the urinary and reproductive organs, explaining their various structures, uses, and functions, and the injuries that are produced in them, by solitary habits and other excesses. With practical observations on the treatment of nervous debility, local and constitutional weakness, syphilis, stricture, and other diseases of the urethra. By SAMUEL LA'MERT, consulting surgeon, 9, Bedford-street, Bedford-square, London, Matriculated Member of the University of Edinburgh, Honorary Member of the London Hospital Medical Society, Licentiate of Apothecaries Hall, London, &c.

REVIEWS OF THE WORK.

The author of this singular and talented work is a legally qualified medical man, who has evidently had considerable experience in the treatment of the various disorders, arising from the follies and frailties of early indiscretion. The engravings are an invaluable addition, by demonstrating the consequences of excesses, which must act as a salutary warning to youth and maturity, and by its perusal, many questions may be satisfactorily replied to, that admit of no appeal, even to the most confidential friend.—Eva.

Published by the author; and may be had at his residence; also from S. Gillett, 42, Paternoster-row; Hannay, 63, Oxford-street; Starke, 23, Tichborne-street, Quadrant; Gordon, 145, Leadenhall-street, London; Newton, 16, Church-street, Liverpool; and all booksellers.

At home for consultation daily, from nine till two, and from five till eight; and all letters, immediately replied to, if containing the fee of £1, for advice, &c., 9, Bedford-street, Bedford-square, London.

CURTIS ON MENTAL AND GENERATIVE DISEASES.

Just published, a Medical Work, in a sealed envelope, 2s., and sent post-paid, for 3s. 6d.

MANHOOD: the CAUSES of its PREMATURE DECLINE, with plain directions for its perfect restoration; addressed to those suffering from nervous debility or mental irritation, followed by observations on Marriage; the treatment of diseases of the generative system; illustrated with cases, &c. By J. L. CURTIS and Co., consulting surgeons, 7, Frits-street, Soho-square, London.

TWENTY-SIXTH THOUSAND.

Published by the authors, and may be had at their residence; also sold by Strange, 21, Paternoster-row; Hannay, 63, Oxford-street; Mann, 39, Cornhill; G. Philip, South Bull-street, Birmingham; T. Sowler, 4, St. Ann's-square, Manchester; G. Philip, South Castle-street, Liverpool; T. Clancy, 6, Bedford-row, Dublin; Henderson, Castle-place, Belfast; W. and H. Robinson, booksellers, Grosvenor-street, Edinburgh; Love, 5, New-street, Glasgow; and sold in a sealed envelope by all booksellers.

REVIEWS OF THE WORK.

MANHOOD. By J. L. CURTIS and Co. (Strange).—In this age of presumption, when the privileges of the true are constantly usurped by the false and fraudulent, it is difficult to afford the sufferer from nervous debility, the unerring means of judgment where to seek relief. The authors of this work have obviated the difficulty. Their long experience and reputation in the treatment of these painful diseases is the patient's guarantee, and well deserves for the work its unanimous circulation.—Eva.

CURTIS ON MANHOOD (Strange).—A perusal of this work will easily distinguish its talents from the host of medical writers whose pretensions to cure all diseases are as indelibly stamped on the public as the originality is apparent, and its perusal affords consolation and hope to the mind of the patient.—Naval and Military Gazette.

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BOYDELL'S PATENT HINGES.—Mr. James Boydell, of the Oak Farm Iron-Works, has just obtained a patent for improvements in the manufacture of hinges, both iron and brass. The first improvement consists of casting hinges, with the pivots on which they turn, in one piece: in order to accomplish this, one flap is cast, provided with a suitable core in the shoulder to receive the pivot on which the hinge is to work; after this flap is cast, and the core removed, the other flap is cast upon its edge in such manner that the two exactly fit, and the fluid metal entering the core in the first flap, forms the necessary pivot. The second improvement consists in a mode of casting brass hinges, when separate pins or axes are to be applied, after the flaps are cast; they are cast on cores not going quite through at one end, and with a little projection at the other—so that, when a pin of the proper length is introduced, the excess of metal is beaten down and filed off, and the pin is completely inclosed. The third improvement consists in casting the flaps for several hinges in one piece, and then dividing them. In casting flaps for hinges it has been usual to have a separate mould for each flap, although several moulds are made in the same box; but the patentee proposes to cast a length of—say, six for instance—with projections on the mould, to form grooves where they are to be divided—so that each hinge can then be broken off, and finished by grinding. A fourth improvement consists in annealing cast-iron hinges in coke ovens—thus the expense of a fire for the purpose of annealing is saved by the employment of the heat produced by the manufacture of coke; the hinges are packed in boxes, as usual, and then introduced amongst the coal to be made into coke—by which means the hinges will be heated as the process of coking goes on, and will cool down with the coke, and be drawn in an annealed state from the furnace. A fifth improvement relates to the manufacture of the handles of matchet knives, and other instruments having similar handles. It has been usual to form the blades of matchet knives with flat tangs, on each side of which one half of the wooden handle has been placed and riveted on. The patentee makes the whole handle of metal; that portion which is to form the handle is rolled out to twice the length required for the handle, so as to allow half the piece to be bent over the other side of the tang, and soldered or brazed at the edges; or the handle may be made of two separate or rolled pieces, soldered together.

EXTRAORDINARY SPEED AND POWER OF A LOCOMOTIVE.—The directors of the Great Western, in order to test the power and speed of their locomotives, directed that to an engine (the *Great Western*), prior to being employed on the express trains, directed that an experimental trip should be made for that purpose. Accordingly, a few days since, she was attached to a train consisting of 14 carriages, laden with iron, the total weight of which was 140 tons, exclusive of engine and tender, weighing, with complement of coke and water, about 56 tons. The engine was driven by Mr. Gooch, the superintendent of the locomotive department, and started from Paddington to Swindon, and from thence back, the distance being 77 miles each way. On the journey it was ascertained that she could, with that extraordinary weight, travel at an average speed of 55 miles an hour. Some idea of her velocity may be formed by the distance from Swindon to Didcot, only 24 miles, having been performed at that rate, including the time occupied in starting and stopping. On Monday morning she was despatched with the 9.45 a.m. express train from Paddington to Exeter, 193½ miles, and performed the journey, exclusive of stoppages, in 214 minutes (3 hours 34 minutes), being an average rate of 55½ per hour. This splendid engine was built at Swindon, upon the plan and under the superintendence of Mr. I. K. Brunel, assisted by Mr. Gooch, the superintendent of locomotives. Her dimensions are as follow:—Diameter of driving wheels, 8 feet; stroke, 24 inches; cylinders, 18 inches; length of boiler, between 15 and 16 feet; weight of engine, without water, 36 tons; weight of tender, without fuel or water, 10 tons; when loaded, 56 tons. It is intended to build several on the same plan, and eight are now building at Swindon.

IMPORTANT DISCOVERY IN THE PERFECTION OF THE PRINCIPLE OF THE ATMOSPHERIC RAILWAY.—(From a Correspondent).—A gentleman of long

standing as a first-rate mechanic, of very great practical experience, and of the highest attainments in chemical science, has just completed a large working model, which he is about to exhibit in the principal towns in England, clearly demonstrating this extraordinary new principle, which does away with the slit or opening in the tube, and, of course, with all the expense, trouble, and loss of power, occasioned by the top valve. This perfection of the application of steam power to locomotion, is attained by electro-magnetism, by means of curious new metallic compound for the piston, and an equally novel, but most effective, compound to act on the outside of the valve, which at once completely attaches, or rivets it, always opposite the piston, whatever the weight of the train or the speed may be. It also possesses the singular property that its power of attraction increases as the square root of the thickness of the tube.

THE ATMOSPHERIC RAILWAY SYSTEM.—Mr. Brunel, in his examination on the Cornwall Railway Bill, stated that he believed the atmospheric system had answered, commercially and mechanically, and he had no doubt it would be carried out to Cornwall. With respect to the alleged irregularity on the Croydon line, it is stated to be caused by want of power in passing the viaduct at Croydon, which is over a steep ascent, at a point where the atmospheric line is carried across the locomotive: the power is sufficient to propel the train along this line, but not sufficient to carry a heavier train than ordinary over this spot, which is a flying bridge—the scene of those disastrous delays, which the opponents of the system make the most of. We understand a plan is in course of completion, by which increased power will be gained at this spot, through the use of a large pipe and an expanding piston, which, filling the larger pipe, will increase the power when required, and thus enable a train to ascend gradients which would be too much for the smaller pipe. Mr. Clegg, we understand, is now engaged in experiments, which promise to be successful.

ATMOSPHERIC ENGINE IMPROVEMENTS.—Mr. R. Atha, engineer, of Walton, near Wakefield, has recently patented some improvements in atmospheric engines. The arrangement of apparatus, he proposes, to consist of four or more sails, fixed upon a "stationed support," and driven or moved by the power of the wind; two force-pumps are attached to the shaft or fulcrum of the sails, for the purpose of forcing air into a cast-iron box or boxes, termed the main receiver or receivers; each receiver is provided with a safety-valve, to prevent an explosion occurring from the air being too much compressed, and also with a pipe, furnished with a stop-cock; the outer end of the pipe is suitably formed for being attached to another receiver, called a minor receiver, which is fixed upon the frame of a locomotive engine, and connected by a pipe with the working cylinders of the same: the engine is constructed in the same manner as the locomotive engines worked by steam. When the pipe from the main receiver is connected to the minor receiver, the stop-cock is opened, and the air rushes from the former into the latter, which thus becomes filled with compressed air: the stop-cock is then closed, and the pipe released; and the communication between the minor receiver and the cylinders being opened, the engine is put in motion.

MARTIN'S PROPOSED RAILWAY WHEELS.—We have received a communication from our indefatigable correspondent, Mr. A. T. J. Martin, of Penzance, on a new plan of wheels and rails for railways, to which we readily give insertion—although we must candidly state, that we think the plan by no means an improvement, and that the first cost would be enormous, without obtaining corresponding advantages. He proposes a broad flat rail, with an angular ridge running along its centre; the axles of the carriages to have two wheels at each end, one on each side of the ridge, and thus prevent the possibility of running off, except the rail or axle breaks; each wheel is to be separate and independent, and without a flange; and by which plan he considers the friction would be diminished to a mere point, and perfect safety insured.

GLASS BOTTLES.—The rapidity with which glass bottles are made is almost incredible. A workman, with the assistance of a gatherer and blower, will begin and finish 120 dozen of quart bottles in 10 hours, which averages nearly 24 per minute, and this is ordinarily done; and in some works the men are restricted to two per minute, to prevent the work being slighted. It may not be uninteresting to observe the low price at which this description of glass can be produced, now that the duty has been removed; quart bottles can be produced at the works at about 1s. per gross; each gross weighs 2 cwt., which is equal to 7s. per cwt., or 7s. per ton, for manufactured bottles; and from this we deduct for workmen and incidental expenses 2s. per ton, it would leave the price of bottle glass 5s. per ton.

DROPSIES.—ANY CASE OF DROPS

TRETHELLAN.—May 26.—The 146 is driven east of sump shaft 12 fms.; lode in this end 6 in. wide, producing good stones of ore. The flat-rod winze, sinking below the 136 fm. level, is down 6 fms.; lode 3 ft. wide, producing some ore, and has a promising appearance. At the 136, driving south, we have about 16 fms. to intersect Major's lode. The 156 is driven in this sett 7 fms.; lode about 9 in. wide, and has been unproductive. We are now driving south on a cross-course to intersect the south part of the lode; the pitches are not as well as two months since. We expect to raise during the next two months about 200 tons of ore.—The accounts were published in our last Journal.

UNITED HILLS.—June 2.—In the 90 fm. level, eastern end, the lode is 2 ft. wide, good ore; in the western end, ditto. In the 80 fm. level, this rise is communicated to the winze, sunk from the 70 fm. level; the men will now resume driving the 80 east; in the western end, we have put the men belonging to this end to rise against the diagonal shaft, sinking from the 70; the 70 fm. level, in driving south, we have cut the lode, which is producing stones of ore; we shall be enabled to report more fully on it next week, as we have not yet cut through it; west of James's shaft the lode is 2 ft. wide, not producing any ore. No alteration in the diagonal shaft for the past week. In the 60 fm. level, east of eastern shaft, the lode is 2 ft. wide, 18 in. good ore; west of Harriet's winze, very throughout, of low quality—3 ft. wide; in the stopes, the lode is 2 ft. wide, 2 ft. ore of fair quality. In the 50 fm. level the ground is much the same for driving as last reported. At Wheal Charles, in the 50 fm. level, the lode is 18 in. wide, producing stones of ore, but not rich. In the 40 fm. level, the lode is 20 in. wide, very throughout, of a coarse quality. At Wheal Sparrow, in the 40 fm. level, the lode is 18 in. wide, poor. In the 30 fm. level the lode is 18 in. wide, coarse in quality.—T. TREVENEN. R. WILLIAMS.

WEST WHEAL JEWEL.—June 1.—At the 115 fm. level east, on Wheal Jewel lode, the lode is 8 in. wide—unproductive. At the 100 fm. level west, on ditto, the lode is 6 in. wide, composed of spar and spots of yellow ore. At the 85 fm. level west, on ditto, the lode is 1 ft. wide—worth 4/- per fm. At the winze sinking below this level, east of little cross-course, the lode is worth 4/- per fm. At the 70 fm. level west, on ditto, the lode is 8 in. wide—poor. The ground in the rise, in the back of this level, is much the same as at last reported. At the 12 fm. level east, on the last-mentioned lode, the lode is 15 in. wide, composed of gossan and spar. The ground in the 85 cross-cut south is hard for driving.—S. LEAN. R. JOHNS.

WHEAL AGNES.—The shaftmen have cut a slide which divides the lode, and brought water into the shaft. I expect we are about through the slide, as the water is going away; as the lode was very good on one side, I expect it will be the same under. The ground in the adit is very favourable for driving. I have put four men to open on the back of the lode, 4 fms. further north, which will make 75 fms. from the first pit. I expect to cut the lode soon, as we have found some very promising shote stones, which look very well. We are preparing our dressing floors as fast as possible.—B. ROBINS.

WHEAL CONCORD.—June 3.—The engine works quite satisfactorily, and the water is in fork at the 31 fm. level; the shaft is secured to the 28 fm. level, and vast progress is making in fixing the plunger-lift. The shaft not being large enough to take the work now putting in, it is necessary to enlarge the same, and put the stuff in the 28 fm. level, to expedite the securing of the shaft to have room sufficient for fixing, which stuff can be removed in a day or two. In the 10 fm. level, going east, we have driven through the cross-course, and cut a lode of good ore—a sample of which I have sent you; the lode is about 2 ft. big, 18 in. of which produces good work, worth 20/- per fm. In the back of the 12 fm. level, a tribute pitch was set at our last setting day at 10s. in the 11, which is now looking exceedingly well; the next setting day being Saturday, I have no doubt it will be set at a much lower tribute; I also forward you a sample of this ore. The winze from the 12 to the 20 fm. level, going west, is secured, and I find from the lode now lying on the backs, which is about 33 fms. in length, good work, and I hope to be enabled to set it at a very low tribute; I send you a sample at the back of the 20 fm. level. At our next setting, it is my intention to set two pitches more at the 20 fm. level east, which, you will perceive, from the samples herewith sent, will let at a very low tribute. The plunger-lift will be completed in about a fortnight, when we shall be enabled to fork the water at the 33 fm. level within a week from the working of the plunger; and, from the ore discovered at that level at the last working, I can safely anticipate that tribute pitches will be set at that level at a low rate—the cost of which being much lower to bring to grass, greater access being obtainable. I have now in progress some tons of ore preparing for sampling and, without an accident, we shall be enabled to secure our monthly samplings sufficient to pay the costs of the mine.—B. ROBINS.

EAST TAMAR CONSOLS MINING COMPANY.—A special general meeting of adventurers was held at the offices of the company, Old Broad-street, on Thursday, the 4th inst., when a communication was made with reference to the additional ground secured to the adventurers. There was but little business, and, after a conversation and thanks being voted to the chairman, the meeting separated. The additional ground is said to be of high promise, and calculated to enhance the value of the property.

SOUTH ST. GEORGE MINING COMPANY.—At the two-monthly meeting of adventurers, held on the 26th ult., the labour cost for March and April was stated as 482. 1s. 3d.; the merchants' bills, 209. 15s. 10d.—together, 691. 17s. 1d., which, deducting lords' dues, 18. 12s. 2d., leaves the mine in debt to the purser, 673. 4s. 11d.—A call of 30s. per share was made; and, if the blonde, &c., be not sold in a month, there will be a further call of 17. 1s. 9d.—being the division of cost to the mine. There are now 300/- worth of ores on the mine, and the agents state, that the lodes never looked better than at present, and, by next account, they hope to cut the east and west and the north and south lodes, at the 40 fm. level, where a discovery is hoped to be made.

WHEAL CONCORD MINING COMPANY.—At a special meeting of shareholders, held in the account-house, at the mine, on the 28th ult., for considering the best mode of dealing with those shares on which calls over due have not been paid, the amount of call required to meet further expenses, the expediency of altering the future management of the mine, and the general business of the company.—Mr. JOHN CHOWEN in the chair.—Present: Messrs. John Chowen, W. Snell, J. P. Osborne, D. Nutt, J. Crofts, J. P. Clapton, J. Toll, E. Snell, S. Perrey, W. Weekes, jun., T. Weekes, jun., Capt. Table and Robins, and the Rev. T. M. May. The following resolutions were unanimously agreed to:—That Mr. G. W. Snell, Callington, solicitor, do immediately take such legal proceedings as may be necessary for recovering the arrears of calls now due from several of the shareholders.—That the future management of this mine be vested in a committee of management, who shall meet once in a month, or oftener, if required, in London, and appoint bankers in London to receive the calls.—That a call of 2/- per share be made to carry on the works on the mine, until ores can be sold for that purpose; and that such call be paid in such instalments, and at such times as the committee of management may think proper.—That the following gentlemen form the committee of management:—Messrs. Peter Davey, J. Edwards, W. Pegg, J. Pickering, J. T. Crosthwaite, W. Weeks, W. Snell, and Rev. T. M. May; and that any two of them be sufficient to sign a cheque on the bankers, to be countersigned by the secretary.—That the secretary's salary (Mr. Crofts) be increased to five guineas a month, in consequence of the management being removed to London.—That the purser have the foregoing resolutions printed, and sent to each shareholder.—Thanks were then voted to the chairman for his able conduct in the chair, when the meeting separated.

WHEAL MARY ANN MINING COMPANY.—At a meeting of adventurers, held at the White Hart Inn, Liskeard, on Friday, the 29th ult., the accounts of the mine were presented, of which the following is an abstract:—Amount of Dec. costs, 27. 10s. 7d.; Jan., 37. 2s.; Feb., 60. 12s. 5d.; March, 47. 0s. 2d.; April, 91. 2s. 11d.; balance against the company at last meeting (Dec. 16), 123. 6s. 2d.—together, 386. 14s. 8d. By call of 1/- per share, made 16th Dec., 244/- leaving balance against the company, 142. 14s. 3d. It was resolved, that the accounts be allowed to pass, and that a call of 10. 10s. per share be made for the future prosecution of the mine.—The following report was read to the meeting:—The engine-shaft is sunk 15 fms. 3 ft. below the surface, which is nearly down to the adit level; the lode is suspended on account of water, and we are driving a cross-cut at the adit level to get under it, which we expect to hole in about six weeks. The adit level is extended on the course of the lode about 100 fms.; the lode is from 1/2 to 3 ft. wide, composed of gossan, quartz, and some stones of lead—altogether a very promising lode. We have also sunk a shaft about 10 fms. south of our northern boundary; and about 5 fms. below the surface, we cut the lode—and have since sunk 4 fms. through a beautiful looking lode, from 2 1/2 to 3 ft. wide, composed of quartz, can, gossan, and lead, and is now worth about 20/- per fm., and looking at the prospects, altogether, I have not a doubt but we shall have a good and lasting mine.—P. CLYMO. Jun.

[FROM CORRESPONDENTS.]

BODWANNICK MINE.—This copper mine adjoins Wheal Mary Mine, in Lanivet, and is upon the same lodes. An adit level has been driven into a killas hill, and is at present at a depth of about 20 fms. from the surface. That level is now being carried south, to intersect the several lodes which have been seen at the adit level in Wheal Mary Mine—such adit being about 13 fms. deep. Some of Wheal Mary lodes have been discovered at the surface in Bodwannick Mine, and coateing pits are being sunk to find all the lodes, which the cross-cut at the adit in Bodwannick will intersect. Those already seen have a most favourable appearance. In driving west upon any of them, at the adit level, a depth of 36 fms. from the surface will be soon attained; and as the mines in Lanivet have produced much copper ore at less depths than 20 fms., there is great reason to expect the lodes will be productive at the adit level in Bodwannick Mine. The killas is of a very favourable character, and easy for driving.

DRAKE WALLS is still considered a safe and desirable speculation; it appears they are sinking shafts, in order to drive deeper levels, to enable them to work away the backs more expeditiously and economically; and in the meantime, some rich tinstuff will be raised from the upper levels for the market. The machinery on this mine is well worth an inspection.

CANON CONSOLS.—This adventure is getting into favour, and very justly—since there are few speculations which can be purchased so reasonably as this, taking into account the prospects, work done, and advantages to be derived from the abundant water-power. It is expected the lode will be cut at the 24 very soon: it could, in fact, have been reached before, if the vein had not diverged from the western line, towards the south. The 12 fm. west has much improved during the last week.

SILVER VALLEY.—The tin floors here are perfect models, and large quantities of tin are ready to be stamped when the top water is more abundant, unless it is thought desirable to erect a steam-engine for that purpose. The lode is evidently a very strong one, and, from present appearances, is likely to be even more productive in depth. Some of the specimens of native or capillary silver, lately taken from a branch in the south lode, are very beautiful. This ground is situated to the west, and is a continuation of the Wheal Brothers lode, which produced such remarkable quantities of silver ores a few years since; it is also parallel to that part of East Cornwall Mine, which yielded more silver than any other in the kingdom, in proportion to the space worked.

WHEAL CONCORD.—This mine is progressing with considerable spirit; some very fine stones of lead are raising by the tributaries, and a number of fresh pitches will be taken very shortly. The lode is situated in a beautiful valley, and the immense quantity of lead, which was taken up during the last hurried working, was found in the centre of the mine, on each side of the cross-course. Taking into account the fact, that the lode has never been properly proved in the different levels, and that there is a rich course of ore, worth (it is said) 25/- per fm., now standing in the adjoining mine, only a few fms. from the boundary, there is a strong probability, that the shareholders will be amply remunerated for their outlay. In addition to this it must not be forgotten, that there are several lodes, or branches of the main lode, in the valley, all of which are intersected by various cross-courses; this circumstance being always favourable for an accumulation of ore. Moreover, it is not improbable that the cross veins themselves may contain lead.

WEST PROVIDENCE.—In the parish of St. Erth, is sunk 35 fms. from the surface without the aid of machinery; they are driving east and west at the 25 and 35 fm. levels; the lode is worked away on tribute, varying from 2s. 6d. to 10s. in the 11, and the levels east are driving at 5s. 6d. in the 11. The outlay has been 12. 2s. 9d. per 1-256th share, since which they have divided 30s. per share dividend. They have now 12 tons of tin at surface, worth 50/- per ton; three months since it would have fetched 50/- per ton, and they have at least 1500/- worth of tin ground discovered; about 9 tons of copper ore have been sold, averaging 10/- per ton. The sett is rather more than a mile in length, and half a mile wide; there runs through it the Kade lodes, Carpenter, Curroose, and Wheal Providence lodes. These workings are limited, on account of their neighbour, Wheal Providence, from which they will not draw the water without compensation.

WEST SHEPPARDS MINE.—I am informed by the agent that they have cut the lode in the 20 fm. level, and have a good lode of lead ores, worth 20/- per fathom.—P. R.

WHEAL TREWENAN.—Is situated in the parish of St. Teth, contiguous to, and north of, the Old Treburget Mine; there are three lodes in the sett—two running north and south, which are lead lodes, being 14 and 7 ft. wide; and the third an east and west lode, about 4 ft. wide. It is the general opinion of practical agents, that these lodes are the Old Treburget lodes, which were worked about 20 years since to a great profit; an adit has been driven about 170 fms., and the lodes opened 8 fms. in depth, where a bunch of lead has been discovered. The prospects at present are of sufficient character to recommend an ample outlay to try the sett in depth. It appears that this sett, if annexed to North Treburget, might be worked with great advantages to both mines, one engine would be enabled to perform the duties—the same lodes running through both sets; and the same appliances to the former could be beneficially used by the other: for which reasons a consolidation of the interests have been suggested, and likely to be carried out.

PENNANT LEAD AND COPPER MINING COMPANY.—Perhaps no district of similar extent presents a better field for mining enterprise than North Wales: the facilities afforded by the many never-failing streams—the high undulating ground in the mountainous localities—and the geological stratum so favourable to mineral productions—are among the numerous advantages for economical operations that have induced the comparatively few spirited individuals to embark their capital in working these mines which on the aggregate

PLYMOUTH MINING DISTRICT—LOCAL IMPROVEMENTS.

SIR.—A meeting has lately been held, on Dartmoor, of parties interested in the improvement of that district, presided over by Mr. Frean, and noticed in the *Plymouth Times*, a fortnight since, which induces me to trouble you with the following remarks, to show that the neighbourhood is advancing—if not with railway pace, that at least an effort is making to "go a head"—affording ground for entertaining the hope, that Plymouth will, ere long, take the rank her commanding situation naturally points to—the emporium of the west. Manufactories are increasing; railroads will open the interior, and develop the natural resources of our mineral capabilities; whilst our rivers, extending far into the country, aided by the splendid Government establishments, will speedily bring about the so much wished for consummation. Whilst the gentleman referred to, is diligently employed in reclaiming and improving the neglected soil of Dartmoor, the "British Patent Naptha Company" have taken a lease of the premises formerly occupied as prisons of war on the Moor, for the purposes of bringing into profitable use the long dormant pent, in the production of naptha, camphine, ammonia, and other products contained in it. The mineral resources of the Moor are also being brought into play by several researches for tin; the principal one, Birch Tor, is fast reaching a point that will give her the position of a lasting and profitable mine. This mine was bought about 12 months since by a respectable company here; it was then in a very dilapidated state in the machinery, as well as the underground workings: since then it has been opened, new pump placed to the 50 fm. level; others provided to go 10 fms. deeper, and also sufficient provided to place in another shaft intended to be sunk the same depth, for that purpose, and to draw the stuff to the surface; a new wheel, 35 ft. in diameter, is in the course of erection, several pitches are let on tribute, and more are waiting the ventilation of the 40 fm. level, for which purpose a winze is sinking under it to the 50. The returns of tin have been increasing, and are now nearly equal to the amount of the cost of the mine. The machinery is very effective, and worked by ample water power, consisting of one 40 ft. wheel, to pump water; another of the same diameter; one of 24 ft., and one of 16 ft., working 39 heads of stamps returning tin—giving the affair a very business-like appearance.

In the district adjoining the Moor, Wheal Friendship still continues as productive as ever, and several new mines are opening. West Wheal Friendship, presumed to be on the same run of lodes, stands well—one lode has been cut 10 ft. wide of mundic; and, as mundic rules a good horse, great expectation is formed of copper in depth; the level in driving to cut the main lode, from which the miners are at no great distance.

In the Calstock district, at Harrowbarrow Old Mine, the engine is now at work; the shaft sinking to intersect two copper lodes, which, from their depths, are expected to form a junction about 7 fms. deeper; nearly all the backs of these lodes have been taken away—a proof, even if the Duchy records did not prove by the amount of dues paid, that the produce has been large. The prospect for copper is highly encouraging; and, independent of this, there is a tin lode in the north part of the sett, to which an adit, 400 to 500 fms. long, has been driven, where it has been cut to 40 fms. deep; this lode, as seen in the end, is said to be worth over 20/- per fm. Harrowbarrow Consols, east of the Old Mine, has a continuation of the same lodes. Much work has been done here; the adventurers are waiting the result of sinking the shaft to the junction of the lodes before-mentioned; and proposals, it is said, have been made to work the tin lode jointly between both the sets. To the north-west of the Consols is "Wheal Calstock" in connection with which a company is now forming, and mining men speak well of the prospects; 9 or 10 copper lodes have been seen at surface—one, a large gossan lode, will shortly have a fair trial. This ground can be drained near 60 fms. deep by an adit level, already driven very near the borders of this sett.

West of the last is Trellawney Consols, embracing Calstock town and the land adjoining; here the ground is now shodding, four lodes have been laid open, and there are several more lodes there is no doubt, as all the lodes seen in Wheal Calstock must run into this sett nearly 300 fms. long, to drain the ground 50 to 60 fms. deep; some of the Beeralston lead lodes form the cross-courses to the copper lodes. Drake Walls, higher up the river, is a tin mine, which, after having been many years productive, has now, for the first time, an engine erected on her; this, however, is now in full work, and the mine is producing considerable quantities of tin. Gunnis Lake is again in progress. Bedford United, near New Bridge, embraces several sets, returning about 100 tons copper ore per month. At Wheal Maria, the produce is on the increase; 1658 tons of copper ore were advertised for sale on the 21st inst. There are several other adventures in this locality, where the reports are favourable to the value of this sett.

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On the Tamar and the Tavy, there is pretty much doing. At Creber Consols, a 24 fm. level is driving to cut a lode south of one which produced very large quantities of copper ore some 25 years since: it has been cut in an upper level, and good expectations are entertained of it. The George and Charlotte, extending from Morwellham, on the Tamar, to the Tavy, possesses a very large and promising set, and a good course of yellow copper ore has been driven through in the adit several fms. long, from which upwards of 20 tons have been raised: the back and bottom of the level are good: this is expected to make a good mine. Devon and Courtney Consols is preparing for a steam-engine: the adit level has had some good branches or ore in it, and is continuing towards a large gossan some distance a-head. Tavy Consols is well spoken of, but not much work has yet been done; there is, however, some good copper ore in the adit level. To the south-east of Tavistock, on Plaster Down, there is a large gossan lode 10 or 12 ft. big, with tin nearly all through it—a good indicator for copper below; the work is confined at present to driving on the lode in the adit level, at 12 fms. deep, waiting the result of discoveries at Wh. Ash, on the same lode, where the shaft is rapidly sinking, to try the lode in depth; this lode is reported to be one of no ordinary promise; the adit level will intersect it at some depth, and drain the surface. At Wheal Anderton they are driving to cut the lode in the 50 fm. level. East Crown Dale is waiting the erection of a steam-engine. North Wheal Robert is still raising some ore in extending the levels. Wheal Franco is going on steadily, and is improving. Many pitches are working on tribute; the produce of the ore is much higher than at the latter end of the past year. There is now the best course of ore in the bottom (32 fm.) level that has yet been seen in the mine; this looks well for the future. The last monthly sampling was 115 tons, worth at least 600/- Plymouth Wheal Yeoland still continues a favourite with the shareholders; a deep adit is driving to cut a tin lode; there are some fms. still to drive; it is expected to be cut by Midsummer—small branches or strings of ore are continually met with in the course of driving.

PLYMOUTHIAN.

MINERS' CLUB.

X TO THE EDITOR OF THE WEST BRITON.

SIR.—I am happy to see my suggestions on this subject supported in your last number [also in last week's *Mining Journal*] by "A Miner." A letter which so strikingly sets forth the hardships of his fellows, will, I trust, be followed up by others of a similar character. Being myself but very little connected with mines, my object is to induce gentlemen much interested therein, whether lords or adventurers, to come forward and aid in establishing an important benefit society for the men. They would, in so doing, at the same time justly secure for themselves all the credit to be derived from rendering such an essential service to Cornish miners. The first step in the matter would be, I conceive, for some influential individuals in the great mining district to meet and issue brief proposals on the principles indicated in my former letter. Companies of adventurers would then, where so disposed, signify their adhesion to such proposals, or would require modifications, offer suggestions, &c. When any considerable number of miners had signified their general approbation of the scheme, a committee would be appointed to investigate the details of the subject and any matters connected therewith, and to report thereon to a public meeting, or otherwise. The machinery of the club would remain as at present—necessary additions only being made. Thus, a purser would be treasurer—a mine clerk would act as secretary—a committee for a district of one or more mines would be formed of working miners and others—stewards would be appointed for each district, &c. Your correspondent appears fully sensible of the importance of providing annuities for the men after a certain age, and this should certainly form a leading part of the plan.

by the explorers in the colony. Within the past month, not less than five ships, freighted with wool, have unloaded in the London Docks, with several hundred tons of copper ores from South Australia, brought over in lieu of sand ballast, at a moderate tonnage. This ore has been the produce of different mines, and has fully borne out all that has lately been said of the extraordinary *average* richness of the mineral; and it would appear that, although the surface ores are of so valuable a quality, they do not depreciate in depth. At the Kämpunda Copper Mine, they have got the shaft down 100 feet, and the ore steadily improves in depth. At the Burra-Burra Mines, the fortunate proprietors of the northern division had raised in six months, with comparatively few hands, 800 tons, which had been sent to Port Adelaide for shipment, and which also improves in depth; some of this ore forms part of the cargoes above mentioned, and one stone, taken at random from the *Tagliani*, on being assayed by Mr. P. Johnson, of Hatton Garden, produced 47 per cent. pure copper; and, in Mr. Dutton's recent work, from which we have largely quoted, the returns show these ores to be unequalled in quality—perhaps in the world. A table of comparative results, with other foreign mines, will be found in last week's Journal. We have before alluded to the special survey of 20,000 acres in the Mount Barker district, the property of the South Australian Company. They have just received various specimens of ore taken from the surface of this extensive mineral tract, which have been carefully assayed into four lots; from every stone in these lots, a piece has been broken for assay by Messrs. Johnson and Sons, Gresham-street, and the result of the average of each lot is as follows—viz.: No. 1, 36 per cent. of fine copper; No. 2, 30 per cent.; No. 3, 29 per cent.; No. 4, 30 per cent.—of course there were particular stones which produced a much greater result. On reference to the Swansea list, it will be found that the prices obtained for some parcels are 282 to 301 per ton—the produce being from 41 to 44; but it must be borne in mind that these are not only, not, the average qualities, but not even the very richest stones, as taken from the mine; in these cases, the parcel consists of the richest ores, and which, after picking, undergo the process of calcination, by which the cost of freight is considerably lessened in proportion to their value. It is probable, at a future time, the South Australian ores will be similarly treated, when their superiority will, doubtless, be still more apparent. The South Australian Company's ores lie in rich profusion on the surface, and the entire expenses to this country, including insurance and all charges, will be covered by 107 a ton.

VALUE OF THE MINES OF CORNWALL.—The mines of the county of Cornwall employ one-fourth part of the entire population, and produce the larger half of all the metals raised in the kingdom; the wages paid from the copper mines alone exceed 500,000*l.* annually, and the mineral produce is of the yearly value of 1,500,000*l.* The steam-engines employed at the various mines consume annually 80,000 tons of coal. Mr. Trefry, the largest single mine owner in the county, in his extensive mining and other works, has 7000 persons receiving from his employment their entire support.

DEMAND FOR SWEDISH IRON.—In anticipation of not only a continuance, but a great increase, on the present unprecedented demand for iron, in all parts of the continent of Europe, the Swedish Government is bestirring itself to obtain for that kingdom a share of the advantages arising from increased manufactures and extended commerce: in order that the quality of this far-famed iron may be duly appreciated in France, the Government of Stockholm has determined that 10 cases, containing samples of different sorts, shall be sent to France, without paying any export duty. The excellent quality of this iron in the making of steel is well known and appreciated in this country; and enterprising manufacturers and speculators have entered into binding engagements with the ironmasters of Sweden, for some years to come, that more than two-thirds of their produce of that metal shall be sent over to England. This iron is extensively used in the steel manufactories of Sheffield, Birmingham, and other large cutlery and hardware districts, and a large portion exported to India, where it is in great demand. The steel manufacturers of France have, for many years, been extremely jealous of the progress making in the steel and cutlery of this country, and the general demand there is for it in every quarter of the globe, and which has induced them to endeavour to enter into some arrangements with the Swedish ironmasters to furnish them annually a certain quantity of this metal, so as, in a measure, to compete with the factories of England. This first attempt, on the part of the Government of Stockholm, in allowing its free exportation as specimens, is only to induce the French Chambers and the Government, if not entirely to take off the import duty on British and northern iron, at least to materially reduce it—as the tax is so onerous to the prosperity of the iron ship-builders, railway contractors, and machine manufacturers of every description, that they cannot obtain a sufficient quantity, and of sufficiently good quality, in France, to meet the demands. There is very little doubt that this obnoxious duty on foreign iron, will, eventually, be repealed, as the Ministers of Public Works, Commerce, Finance, and Marine, are strongly in favour of its reduction.

PROGRESS OF MINING IN FRANCE, BELGIUM, AND GERMANY.—The following is the last current price of shares of several of the companies of the forges and furnaces in the above-named countries:—Alais, 2300*fr.*; Aveyron Coal Mines, 6250*fr.*; Loire and Ardèche, 5970*fr.*; Zinc (the Vieille Montagne), 6100*fr.* The general meeting of the Society of Autun and the United Mines, took place on the 25th inst. The object of this company is the working of 81 zinc mines (blende), lead, silver, copper, and iron ore, situated in the judiciary circle of Cologne. The grant is a perpetual one, and the capital 80,000*fr.* The report of M. Rochaz, the acting manager, was received with great applause by the shareholders; after which, a new director was elected. M. Simon, who is Director-General of the Tobacco Manufactures, was unanimously called to the board. Mining operations in France, Belgium, and Germany, are rapidly on the increase, particularly the two latter, in the working of the extensive zinc and iron mines.

POLKINGHORNE'S IMPROVEMENTS IN TREATING ORES.—In our advertising columns will be found a notice of a compound solution for cleansing tin ore, and separating the tin from other metals, sulphur, arsenic, &c., which is now ready for sale at Hayle, in Cornwall, and which we shortly noticed in the *Mining Journal* of April 4. We have now the specification before us, from which it appears the mixture consists of 14 parts by weight of chloride of sodium, 5 parts of muriatic acid, and 5 parts of a solution of sulphate of iron; and the operation is performed as follows:—First, a "tossing machine" must be provided, consisting of a circular cistern, expanding from the bottom upwards, in which is a vertical shaft, having four radial blades reaching to about two-thirds the height of the vessel. This shaft, and its blades, is made to revolve by means of a winch, fly wheel, and axis, on which is a pinion, taking into a bevel wheel on the horizontal shaft. The ore is first pulverised, washed, and calcined; from the calcining furnace the ore is taken, and, while yet hot, thrown into cold water, in which it is allowed to remain for a few minutes. It is then taken out, and cleansed by repeated washings, after which it is made into paste by mixing it with the above-mentioned compound solution, of which 10 gals. is generally sufficient for a ton of ore. The paste is left to work for a period varying from three to seven days, according to the quantity of foreign matters contained in the ore: it is then broken up, agitated and washed in the tossing machine. The foreign matters mixed with the tin are mostly dissolved in the water, and carried off with it; while the tin falls in a highly purified state to the bottom of the cistern. When the tin is removed from the tossing machine, it is mixed with a flux composed of soda ash and culm, in the proportion of about 2 cwt. of ash, and from 4 to 7 cwt. of culm to every ton of ore, after which the smelting is performed as usual.

THE CORNWALL FISHERIES.—The mineral produce of the county is not the only one which administers largely to the wants of man, and supports a hardy population. The fisheries, situated on the south coast principally, at Looe, Polperro, Mevagissey, Port Looe, Falmouth, and Mount's Bay, and on the north coast at St. Ives, produce upon an average 60,000,000 per annum, or 21,000 hogheads of pilchards—while last season produced 100,000,000; and, singular as it may appear, this fish is not caught in any other spot than round the Cornish coast. The price averages from 12 to 16*sd.* for 12*lb.*; they are a favourite food in the county, and are cured largely for exportation—the principal market is Italy; 2000 tons of mackerel are taken by these fisheries annually.

METALLURGICAL TREATMENT OF LEAD ORES.—NO. IV.

Treatment of Galena in the Scotch Furnace, or Ore-Hearth.—The operations characteristic of the reverberatory furnace, and the theory by which they are regulated and understood, receive a new application in the method of working, to be presently described. In the ore-hearth, the reactions are most likely the same; but they are disguised in such a manner, that we are obliged to reason indirectly on that which takes place in the operation, without having the means of being convinced by direct experiment. M. Puvis has given a most elaborate account of the treatment of lead ore in the ore-hearth, which account was published in the *Annales des Mines*, and from which the present is collated. Not only has M. Puvis entered into an account of the process, but also into a most elaborate account of the theory involved. When pure galena is employed, it undergoes a preparatory roasting before it is treated on the ore-hearth. This roasting effects its conversion into sulphate and oxide. This transformation ought, as experience has shown, be as complete as possible, in order that the process of smelting in reality, be conducted in the most satisfactory manner, and the method of accomplishing this desirable point is by a roasting in a suitable reverberatory furnace. The furnace charge is generally about 9 or 11 cwt., and these charges are roasted in about 8 hours. The ore being spread out on the sole of the furnace, the fire is got up, so as to effect the production of a constant thick smoke from the surface of the roasting matters. During the whole of the operation, the constant care of the workmen is directed to two points—the first consists in constantly renewing the surfaces exposed to the action of the atmosphere, by removing the roasting galena from one part of the furnace to another, in order to give an uniform temperature to the whole mass; the second care has for its object the prevention of fusion. If this last accident do take place, the agglomerated and softened mass must be well agitated, and an attempt made to mix that portion, which still remains pulverulent with it. When the roasting is finished, the ore is raked out into a pit filled with cold water—this pit is placed under one of the large doors opening into the body of the furnace. During the operation, there is produced gaseous sulphurous acid, which is given off, and oxide and sulphate of lead, which remain on the furnace-hearth; and when the ore contains carbonate of lead (which often occurs in the English ores), it loses its carbonic acid and becomes oxide. The white fume, deposited in the chimneys, varies according to the nature of the ore: that produced in England is generally composed of—

Sulphate of lead	65·6
Oxide of lead	10·2
Oxide of zinc	13·8
Oxide of iron	3·4
Silica and alumina	56·100

It is sold as a pigment, under the name of "lead fume." In many cases roasting in a heap in rectangular furnaces is substituted for the treatment in a reverberatory furnace, as we have just described. The disposition which seems the best adapted in this mode of procedure is the following:—The furnace ought to be about 10 feet wide, 11½ feet long, and 4½ feet high; about 110 cubic feet of wood are placed on the hearth in such a manner, that it slopes from the back of the furnace to the front; a mixture of 5 tons of schlich is mixed with its own bulk of powdered charcoal, and the whole mass moistened with milk of lime. This mixture is placed on the logs of wood in layers of about 12 inches thick, alternating with similar layers of small charcoal. Care must be taken, in setting out the layers of ore, to make holes through them every here and there, filling them with charcoal, in order that combustion may take place through them, and a better draught be effected. The heap is then set on fire, and the operation lasts from 30 to 36 days: at the end of which time two-thirds of the schlich is perfectly roasted. The third not roasted is separated, and placed aside for another operation, which leaves a fresh residue, which is yet roasted a third time. During the operation those parts, which become very much heated, enter into fusion, furnishing what is termed "runnings" (*coulures*). It is a very impure lead which is treated on the ore-hearth, where it undergoes a liquation, which purifies it. The ore-hearth on which the roasted ore is reduced is, however, too well known to those employed in the treatment of lead ores, to need a detailed description: we will, therefore, pass on to the operation of reducing in detail.

The roasted ores, treated on the ore-hearth, may contain oxide of lead, silicate of lead, and various mixtures of oxide, silicate, and sulphate of lead, in which the latter generally predominates. It may be readily conceived how oxides or silicates of lead can be reduced in a furnace, where they are mixed confusedly with coal; but it is less easy to explain the reduction of lead from ores roasted at a very low temperature, and which, in consequence, contain a very large quantity of sulphate of lead. According to the theory, by which the operations in the reverberatory furnace are explained, it may be considered that it is proper to roast the ore in an imperfect manner, so as to give rise to an advantageous action between sulphure of lead, which is not acted upon, and the sulphate of lead produced. Experience has shown, however, that the contrary takes place, and the operation of smelting proceeds in a much more satisfactory manner, with perfectly roasted ore. Many analyses of the ore roasted at Pezay, and experiments made in roasting on the large scale, show that 100 parts of perfectly roasted schlich give 114 parts of roasted schlich, which may be considered, in a general way, as composed of—

Sulphate of lead	88 or 77 per cent.
Oxide of lead	16 or 14
Sulphure of lead and earthy matter	10 or 9

[To be continued in next week's *Mining Journal*.]

REMOVAL OF BAD AIR FROM MINES, WELLS, SEWERS, &c.—The methods hitherto in use for removing carbonic acid, or sulphureted hydrogen gases, from situations where they have accumulated in such quantities as to become fatal to human life, if taken into the lungs, are, slackened lime water, or currents of air—the first slow, and the latter not always practicable. M. Fauchille has lately suggested, and successfully acted upon, a plan for the complete absorption of these gases. In sinking a well at Vichy, the carbonic acid was evolved in such quantities that the men could scarcely proceed with the work; he erected a small boiler, on the principle of the colpope, the tube from which reached to the bottom of the well, a powerful steam blast was kept up—which at first was opaque, from the gas uniting with the lime, contained in the water, but soon became transparent—and in 30 minutes the works could be proceeded with. M. Halsted, a French engineer, has forwarded a memoir on the expulsion of foul air from mines, which he also effects by the use of steam: he *pumps* the steam into the parts of the mine affected—if it is infected with hydrogen, it is forcibly expelled; but, if carbonic acid, it is absorbed. The memoir states that, in practice, it has been thoroughly successful, and every facility should be arranged at coal mines for the immediate application of this simple means when required.

LAWES'S ATMOSPHERIC RAILWAY SYSTEM.—Mr. Lawes, of the Old Kent-road, has just secured a patent for a peculiar method of atmospheric propulsion, which certainly, in simplicity, is equal to any of the various plans which we have seen. It consists of a common, perfectly cylindrical tube, laid between the rails in the usual way, with an accurately fitted piston, to which is attached a rope, passing over a pulley at its open end; the other end of this rope is attached to the first carriage of a train, and, on the vacuum being obtained, it will be propelled towards the open end of the tube in a contrary direction to that which the piston travels. Although this mode is so simple, there will arise to it some of the objections which there are to rope traction by fixed engines in the common way—principally great friction; a large number of pulleys must be laid down per mile for the passage of the rope—the same as on the Blackwall line—and thus, though the pipe is simple and economical, its appendages make it as expensive as the others. On long lines of railway, we think the continual breaks—as each length of rope could certainly not exceed three miles—would be a complete bar to its utility, unless some plan could be adopted to render the leaving the rope of the tube the train has passed over, and attaching it to the next in succession, a self-acting and continuous operation. For short branches, however, or for lines between two places not exceeding about three miles, we think it might be beneficially employed. For canal traction, and as a powerful and simple means of raising heavy bodies in mines, we have no doubt the plan might be effectually and beneficially employed.

MASSES OF IRON AND NICKEL.—Masses of iron and nickel, having all the appearance of aerolites or falling meteoric stones, have been discovered in Siberia, at a depth of 10 met. below the surface of the earth. From the fact, however, that no meteoric stones are found in the secondary and tertiary formations, it would seem to follow that the phenomena of falling stones never took place till the earth assumed its present form.

ABERDARE & ABERNANT IRON WORKS, GLAMORGANSHIRE.

This property, which is of considerable extent and well known to the iron trade, is situated about four miles from Merthyr Tydfil and 20 miles from Cardiff, with which port it communicates by railway and canal. The Aberdare Railway, now in course of construction, being a continuation of the Taff Vale Line, will approach within a few hundred yards of the property; while the Vale of Neath Railway will at once open a communication with that port and Swansea. The works consist of six blast furnaces, making about 18,000 tons of pig-iron per annum, with a mill capable of producing 13,000 tons of bar-iron per annum, and the requisite engines, machinery, forges, buildings, &c., and are held under exclusive rights of working the minerals. There are at Aberdare six *workable* seams of coal, four veins, or beds, varying from 3 ft. to 9 ft. in thickness, two of 3 ft. each (one of 4 ft., one of 9 ft., and one of 5 ft. 6 in.), besides which are others under 3 ft.; an analysis of the coal giving 85·99 of carbon, and producing 88·89 of coke.

At Abernant, the mineral property unworked is described as being far greater than that which has been already won; the seam of coal in course of working being 9 ft. thick, while other seams of inferior thickness have been met with in sinking.

The following table of the comparative results at once shows the superiority of the coal, over that of Staffordshire, Derbyshire, Scotland, and Northumberland:—

	Carbon.	Volatile.	Ashes.
STAFFORDSHIRE—Tipton	87	11·5	1·5
" Apedale	87·5	30·5	2·0
DERBYSHIRE—Cudnor Park	82·4	34·1	3·5
" Butterley	81·5	45·5	3·0
SCOTLAND—Clyde	57·0	40·0	3·0
" Calder	54·6	31·5	4·0
" Monkland	56·2	42·4	1·4
NORTHUMBERLAND—Birley	60·5	35·5	4·0
" Tyne	67·5	30	2·5

COKE AND CARBON CONTAINED IN THE ABERDARE COAL.

No. 1	Coke	Carbon
2	90·89	88·99
3	90	88·12
4	89·17	80·42
5	91·67	84·67
6	90·01	89·51
7	85·74	82·99
8	93·18	91·18
9	89·87	82·12

Average of the whole

88·89

The ironstone measures are described as being more abundant than in any part of the mineral basin of South Wales, and are capable of being worked at a cheaper rate than in any other mineral tract between Aberdare and Abersychan. The leasehold property consists of more than 2000 surface acres, and 28 acres of freehold; the royalties on the mine in no instance exceeding 1*s.* per ton of 2520*lb.*, the present workings not being amenable to the payment of any royalty, such being comprehended in the fixed annual rent. The highest royalty on coal is 6*d.* per ton, of 2520*lb.*, while a large portion of ground remains unworked, which is not subject to royalty, being, in like manner, included in the dead rent.

Circumstances having arisen, whereby, under a decree of the Court of Chancery, the property is announced to be sold on the 11th inst., as noticed in an advertisement, which appears in our columns, we have deemed it right thus to collate the principal features of importance attached to the property—while the superior quality of the Aberdare iron, and the high character which it has acquired, and continues to maintain, will, doubtless, create an interest and desire on the part of capitalists to acquire the property, more especially at the present moment—the several workings being opened, and in active progress, and the furnaces in blast. To the mere capitalist it offers advantages beyond ordinary opportunity—the coal royalties may be doubled, and the purchaser put himself in position (in which the present landlords were some 40 years since) for more than half a century to come. The incoming rents amount to near 2000*l.* a year; and, if taken as a *mining property*, independent of the iron-works, which are now in the course of very profitable working, will, doubtless, command a high price.

STRUVE'S PATENT MINE VENTILATOR.—Notwithstanding the numerous plans proposed for working coal mines, with a view to better ventilation, and the consequent saving of human life, how few are there who will step out of the track pursued by their predecessors, but go blindly on, in defiance of the awful accidents and loss of life which are continually recorded. The present invention, which is well adapted for the thorough and continual ventilation of the mine, is based on one of the most beautifully simple and fundamental laws of Nature, as relates to pneumatics—viz.: that on abstracting a portion of atmospheric air from one end of any receptacle, an equal portion will rush in at any other opening to supply its place. The upcast shaft is closed—superseding the necessity of the furnace hitherto used—and is connected with, and forms the passage for the air from the mine to a large air-pump, or air-pumps, of either single or double action: the exterior case, as well as the inlet tunnels, for the passage of the air, may be constructed of masonry, or any

ON THE MANUFACTURE OF STEEL.

BY DR. CARL SCHAFFHAUSEN.

(Translated from the *Revue Scientifique et Ind. du Dr. Quenouille*, for the *Zool. Jour. of Arts.*)

Iron, in the composition of which a portion of the silica is replaced by manganese, will, while being smelted, rather part with the latter than the former. From this it follows, that at the moment when the iron is on the point of passing from a liquid to a solid state, it will retain sufficient silica to form steel. For this reason, during the whole process of refining, the current of air is caused to act rather upon the surface of the metal than through the interior of the fluid mass, in order to avoid the combustion of too much carbon and silica; from which it follows that the casting becomes malleable without losing a sufficient quantity of silica to constitute iron, properly so called, and the product is raw or blistered steel. The casting which does not contain any manganese, loses, by the effect of combustion, a portion of silica proportionate to the quantity of carbon burnt, and furnishes iron only, as a definitive product. It is simply to the mechanical action of the hammer that the distinctive features of steel, as compared with cast metal, are due. In order to effect this change, the blistered steel is broken into pieces and melted down; they are afterwards tempered—again broken into pieces, and welded together at a good welding heat. The steel will be more malleable, and possess more tenacity and uniformity of texture, in proportion to the number of times these operations are repeated. The product is called "wrought or shear steel."

STEEL OF CEMENTATION AND CAST-STEEL.—When bar-iron is heated to a white heat, or even melted in close vessels containing coal or carbonaceous substances, it takes up a certain quantity of carbon, and is transformed into castings of various kinds. If the iron contains, together with silica, phosphorus and arsenic in proportions suitable for softening the granular particles of iron during their combination with the carbon, by keeping it for a certain time at a red heat, with powdered charcoal, a casting is obtained, which, when submitted to the action of the hammer, or of rollers, furnishes a product known as "steel of cementation." During this operation, the stratum of oxide which covers the particles of iron inside loses its oxygen, and passes again into a metallic state; but the vacant spaces occasioned by this are filled up, as the ferruginous particles, which are in a semi-fluid state, re-assume the crystalline form. The carbonic oxide gas, in escaping, forms large blisters on the surface of the metal, under which the softened mass crystallizes. On being broken, the interior of these blisters, instead of appearing of a dark colour, indicating the presence of a stratum of protoxide, presents a brilliant and rainbow-tinted appearance, the yellowish and bluish tints distinguishing bronzed steel being observable. If this steel be wrought at a white heat, these blisters will weld in with the mass with the greatest facility. During cementation, the carbon combines with the component particles of the iron in various proportions, depending in a great degree upon the chemical composition of those particles. It is, therefore, a vulgar error to suppose that steel of cementation contains more carbon at the surface than in the interior, as stated in all technological treatises. Thus, in the best Dannemora steel, it very frequently happens, when the cementation is finished, that the centre of the metal contains a much greater quantity of carbon than the superficial portions. It may also happen that steel produced from the best Dannemora bar-iron will differ in an extraordinary manner as regards hardness, in various portions of the bar; and for this reason, in steel works in England, the bars of steel are always broken into several pieces, in order to class those pieces together which are the most similar in quality.

If ordinary iron be submitted to cementation—that is to say, iron in which the proportion of silica is ordinarily insignificant, when compared with that of carbon—and that, independently of this, the iron is deficient in the quantity of phosphorous and arsenic necessary for easily softening the metallic molecules—only carburet of iron and a little silicuret of iron are produced, but the carbon does not combine with the silica. In this case the steel obtained is deficient in malleability and tenacity—for this reason, that the molecules will not unite or crystallise until they have taken up a quantity of carbon, more than sufficient to produce steel. With regard to simple carburetted iron (when it contains more carbon), it either will not harden at all when tempered, or becomes friable and brittle when heated to redness, even when it does not contain more carbon than steel of good quality. The fracture of the steel of cementation, now under notice, is grey and dull, while steel of good quality is of a silvery aspect, and presents cubical crystals. The best steel can only be obtained by the cementation of forged iron. Whilst the metal is combining with the carbon, the iron must not enter into a complete state of fusion, as in that case groups of crystals, each possessing a different degree of carbonisation, would be formed; even the best Dannemora iron will not furnish a uniform product fit for purposes of commerce when melted with substances containing carbon. I am well aware that the experiments of Clout, Hachette, and Bréant, may be opposed to me, as set forth in various treatises upon chemistry; but these are unfortunately mere laboratory experiments, the authors of which have prudently concealed, or passed over in silence, all those which were unsuccessful. When the operator has obtained a regulus at the bottom of his crucible, and when, after immense trouble, he has succeeded in extracting from it a small portion of steel capable of being worked, he immediately hastens to publish his pretended discovery in some journal, of which others become faithful and credulous echoes; thus, since the manufacture of steel has become the subject of chemical inquiry, complaints are daily becoming more frequent upon the difficulty of procuring steel capable of resisting the treatment to which it is subjected in the arts. If the persons who preside over the coining department either at London or Munich, were consulted, they would all agree in saying, that it is now very difficult to meet with the quality of steel necessary for making the dies. Even in England good steel becomes more and more scarce. With regard to the manufacturers of cemented or cast-steel established upon the continent, they furnish products, the quality of which is so uncertain, that the workman is often reduced, after having lost his time and trouble, to throw certain portions away, as they want the necessary uniformity and tenacity.

All the artificial alloys of steel with silver, of which so much has been said, are not fit for any thing, and are never met with in commerce. When the steel has been withdrawn from the cementing furnace, and after it has been broken, and the pieces drawn out, they are submitted to one of the two following operations:—The pieces after being sorted are piled one upon the other and welded together (this is called fagotting the steel); or the sorted pieces are placed in clay crucibles of a nearly cylindrical form, and cast in a reverberatory furnace, in which two crucibles are placed, one behind the other, upon cakes of fire-clay; the orifice of these crucibles is closed by a flat cake of fire-clay. The bars of cemented steel, as above mentioned, are divided into pieces of one or two inches in length; these pieces are distributed, according to their degree of carbonisation, in vessels fixed to the walls of the place in which the melting is carried on.

These different qualities of steel are generally combined in such a manner as to obtain a product the best suited for the purposes to which cast-steel is ordinarily applied. In all treatises on practical chemistry it is asserted, that in order to melt steel, it is to be covered with a layer of glass or blast furnace slag; during the operation; these assertions are, however, erroneous. In the first steel manufactories in Sheffield, steel only is put into the crucibles. With regard to the cover, it is evident that it must not adhere to the crucible, as it is necessary the operator should remove it from time to time with a bar of iron, in order to ascertain the state of the metal.

In order to obtain steel of the best quality, it is not sufficient that the melted mass be run into moulds; the most essential point is to make the casting at the proper time, and for this purpose the operator must be guided by the quality of the steel. This is the duty of the workman, who from long practice can tell the suitable point of fusion, either by simple inspection, or by means of his bar of iron, with which he merely touches the surface of the metal, being most careful not to plunge it into the melted mass. As the quality and uniformity of the steel depend in a great measure upon the experience and judgment of the workman who directs the casting, it follows, that even in England, a good caster is much sought after and well paid. It is not difficult, therefore, to explain why so many of the attempts made to establish manufactories of cast-steel in Germany have failed, and will again fail. Thanks to the errors propagated by technical works, and by the assertions of superficially informed travellers, who had frequently been purposely deceived, it was imagined that in order to obtain English steel of good quality, it was only necessary to melt cemented steel in a crucible, and afterwards pour it into moulds, when in a state of fusion.

As soon as a crucible is emptied, it is replaced in the oven; each crucible serves for one day's work—i.e., four or five castings—after which it is thrown aside. For ordinary purposes the steel is run into cast-iron moulds of a prismatic form, previously heated and closed. When the steel is required for making saw-blades, plates, &c., it is run into large moulds of a par-

elopied form. Steel which is very hard, and highly carbonized, contracts considerably in the moulds; great skill is, therefore, required to run it into the moulds in such a manner that no vacuum may be produced. In that part of the prism corresponding to the jet, a funnel-shaped aperture, from one to two inches deep is formed; this is detached and melted down with other pieces of steel. The transverse fracture of a prism of hard steel is silvery, and has a number of rays radiating from the centre; steel less hard is on the contrary of a uniform granular and crystalline texture. This steel possesses all the brittleness of cast metal. By fusion, steel of cementation acquires peculiar properties, and does not sweat so much as before casting. When steel is produced from iron of bad quality, and carburets of a different nature are produced during cementation, the melting, instead of improving it, renders it much worse; as, in that case, the different carburets of iron, which are of inferior quality, separate still more during cooling. This has given rise to an old saying, well known among English founders, that "when the devil is put into the crucible, nothing but the devil will come out."

It is to the existence of these heterogeneous metallic carburets, which are produced during cementation in iron of inferior quality, and which form new combinations during the fusion of the metal, that the complaints of workmen working in steel are to be attributed. In fact, these carburets being only, so to speak, agglutinated, even in bars of forged steel, each of them, at the moment of tempering, is contracted or dilated more or less than the one immediately adjoining it—so that from that time a separation commences between the unequally carbonised layers; in other words, a flaw or crack is produced, which may be distinguished by a peculiar noise at the moment when the steel is plunged in the water, or, at least, there is a tendency to separation, which only requires the co-operation of an exterior cause, such as a shock, to effect it. This is often observed in razors, &c. The transverse fracture of cast-steel ought to present a perfectly homogeneous surface, when the bar is broken by a sharp blow, after being cut or marked with a chisel. The slight inequalities which are perceptible ought to be undulating, and to blend insensibly at their bases with the rest of the metallic surface. When, on the contrary, they stand out perpendicularly, the conclusion may be arrived at, that this portion of the bar was the point of contact of two unequally carbonised layers, which, by separating either at the moment of tempering, or at a later period, had inevitably given rise to this rupture.

THE SCOTCH PIG-IRON TRADE.

TO THE EDITOR OF THE MINING JOURNAL.

SIR.—The following are extracts from some letters received from Glasgow, on the subject of Scotch pig-iron—the correctness may be relied upon; if you think them worthy a place in the *Mining Journal*, I shall feel obliged by your inserting them.—AN OLD SUBSCRIBER: Liverpool, June 3.

Extract.

SIR.—The following is the true cost of Scotch pig-iron at this time, put free on board at Glasgow:—

1 ton 19 cts. calcined ironstone, at 20s.	£1 19 0
2 " 15 " coal (this includes that used for engines, heating blast, &c., at 8s.	1 2 0
0 " 8 " lime 0 2 0	
Transit of pig-iron to put on board at Glasgow, averages 0 3 6	
Rent, power, wages, &c. 0 8 6	
Contingencies, 5 per cent. 0 3 9	
Total £3 15 9	

As many of the makers buy largely of coal, ironstone, &c., it will then cost them more. The make of all the furnaces does not exceed 9500 tons per week. I calculate upon an average of make for 12 months—not upon a single good week's work, which is too much the fashion here to do. As to the make increasing to any extent, that is quite out of the question—we have not sufficient hands for the present works; and, as many new railroads will soon be started, I think there will be some trouble in this matter. I give you this calculation, which you may depend is very near the mark; you know I have no interest in the matter, except seeing my employers getting better paid for their capital and time. Yours, very sincerely, W. B.

Glasgow, May 29.

Extract from a Letter, written by a Glasgow Merchant.

SIR.—Our market is still very dull—price of No. 3 Scotch pig-iron, 65s.; mixed, 67s. 6d.; all No. 1, 70s. per ton, cash. Plenty of parties wishing to purchase, but waiting in the expectation of a reduction in the price; you may rely the make does not exceed 10,000 tons per week, and the consumption in Scotland and England has, for many months, exceeded this considerably. The stocks in store at Glasgow are reduced nearly 50,000 tons; and at the furnaces and elsewhere, 25,000 tons—making the reduction in Scotland alone 75,000 tons, and in England and foreign parts considerably more. It is well-known the foundries and bar-iron mills in the north of England, which consume largely of Scotch pig-iron, have not at this moment—upon an average—three weeks' consumption on hand. The result of all this will be, that foreigners will come in very soon, and purchase all they can get, and consumers will then have to pay to 100s. to 120s. per ton, and even at this not get what they require. It should be understood, that 5-6ths of the present stock of pig-iron belongs to large capitalists, who will not come into the market unless at a very high rate. In my next, I will give you the number of foundries and forges in Scotland, and their weekly consumption. If we go on as we are now, we shall use all our own pigs in two or three years; and, if we have not some great political movement or monetary crisis, not all the bears in Glasgow or Liverpool, nor the irregular and unwholesome sales of the makers in selling what they have not got, or making any sacrifice, so that they may finger the "blunt," as they term it, before delivery, will prevent Scotch pig-iron being 5s. per ton very soon. The foreigners must buy—will be obliged to buy—at any price.

Glasgow, May 29.

We are, yours, &c., P. & P.

THE IRON TRADE.

BIRMINGHAM WEDNESDAY.—The ironmasters of Staffordshire are now congratulating themselves that they resolved to maintain the present high and unprecedented prices of iron. Two weeks ago it was the intention of some of them to blow out a number of furnaces, in order that they might keep the supply fully within the rates of current demand. Now, there is not only no intention to reduce the make, but on the contrary, a confident expectation that the trade will still further improve, and that an advance rather than a reduction will have to be prepared at next meeting. This calculation is founded on two important considerations, viz.:—1. The prospect of a larger number of railway bills passing than a few weeks since was contemplated; and 2, the abolition of the corn-laws, by which American orders will be multiplied. From analysis of railway bills in progress, which was given in the *Morning Chronicle*, of Tuesday, it appears that preambles of bills have been moved, which, if sanctioned by Parliament, will give power to lay down about 3000 miles of railway. Assuming that the same weight of rails will be used as was required for the London and Birmingham, on which there are 85,000 tons, the total quantity of iron necessary to make the rails of these 3000 miles, will be 937,491 tons. Now, the total quantity of iron smelted in England and Wales is about a million and a quarter, and in Scotland half a million per annum, so that it would take more than half one year's produce to supply this demand; or, should the construction of the various lines extend over the Parliamentary time—three years—upwards of 300,000 tons will annually be called for in this branch of the iron business alone. In these circumstances, and in view of the fact that there is a growing demand for iron for other purposes, such as iron steam-boats, locomotives, machinery, &c., it seems probable that a large demand for iron must continue for some time to come. And here the question naturally arises, whence its resources for this increased supply? Observe its past history. During the last 100 years the iron mines of Great Britain have yielded thus:—

1740 Tons 17,000	59 furnaces.
1768 68,000	85 "
1827 690,000	284 "
1839 950,000	360 "
1845 1,550,000	550 "

From which it would appear, that, unless the mines be exhaustible, there will be no lack of supply, the working power being so elastic and commanding. We believe it has been ascertained that there is not any risk of the ironstone failing in England; and as Scotland has unexplored fields of immense extent, the "golden age of iron" may be looked upon as not yet far advanced in its cycle of development. As regards the prospects of increased demand from America, doubtless the repeal of the corn-laws, and the operation of the new tariff, will be in favour of the iron trade. Up to the last four years we have exported to the United States nearly half our iron products; but latterly our prices have been to high for exportation, either to America or the continent. Indeed the balance—when we take into account the supplies obtained by Belgium from Pittsburg, and other iron districts in the States—has been against England in this respect; and although the facility of exchanging iron for food will now be great, those ironmasters who are best acquainted with the history of mining operations in the States, are not at all sanguine as to their future prospects in that market. Upon the whole, unless the progress of railway-making be materially checked, it is evident that, for some years to come, there will be a steady and large demand for iron.

ELECTRIC TELEGRAPH COMPANY.—The Lords' committee, appointed to inquire into the merits of this bill, met yesterday, for the first time. The opposition, as in the Commons, is on the part of Mr. A. Bain, who claims priority of invention.

PROGRESS OF FRENCH MINING INDUSTRY.

[FROM OUR PARIS CORRESPONDENT.]

It was stated to you, a few weeks ago, that M. Hallette, of Arras, had put his great machine establishment into the hands of a company, he himself retaining the management of affairs. The company has just launched its prospectus. It fixes the capital at 4,000,000 fr., in 8000 shares of 500 fr. One quarter must be paid on subscribing, the other quarters in three payments of three months' interval. The establishment of M. Hallette is the largest in France, and it has turned out the greatest steam-engines in use in this country. Situated near the Belgian frontier, and at no great distance from Dunkirk and Calais, it is enabled to obtain its iron and coal on more favourable conditions than many other establishments; and when the Northern Railway shall be opened, and the Calais and Dunkirk lines completed, the advantages will be increased. An immense number of orders from different railway companies are now awaiting execution; and, from this circumstance, the prosperity of the company cannot be doubted. The prospectus cites the *Mining Journal*, to show that the demand for locomotives is so great in England, that the principal manufacturers will not take orders to be executed within three years—a circumstance that cannot fail to be advantageous to M. Hallette's establishment. The profits, after the payment of 5 per cent. on the shares, and the retention of 2 per cent. towards the repayment of the capital, are divided into 20 parts, of which 13 will be awarded to the shareholders, four to the *conseil de surveillance*, and three to M. Hallette. M. Hallette takes out in shares the value of the buildings, fittings-up, good-will, &c.

It is reported on the Bourse, that a celebrated railway speculator has just sustained losses to the amount of 280,000 fr.

Official returns of the Belgian Government show that the annual imports increased, in 1845, 57,500,000 fr., or 19 per cent. on 1844. The *entrepos* have received merchandise of a value of 10,000,000 fr. more than in 1844, and the transit duties have yielded an increase of 16,000,000, or 14 per cent. Exports increased by 26,600,000 fr., or 9 per cent.—10,800,000 fr. being on Belgian merchandise, the rest on foreign, or on transits. Among the articles on which this increase has taken place, figures coal for 4,400,000 fr., and zinc for a pretty large sum. There has been a decline of 2,400,000 fr. on iron and cast-iron exported; but that was owing to the excessive imports to Germany in 1844; and even after deducting the decline, the exports of those articles are equal to what they were in the year 1843.

The free trade association formed at Bordeaux will, it is expected, receive shortly the authorisation of Government; and immediately thereupon it will commence, throughout the length and the breadth of the land, a deadly onslaught on the protective system. It will urge war against all protective duties whatever, and will not cease its exertions until all shall be abolished. The exorbitant imposts upon foreign iron will be among the first objects on which it will endeavour to wreak its vengeance.

Last Tuesday was held the annual assembly of the shareholders of *l'Autonitus et des Mines Réunies*. The company is formed for the working of 81 mines of zinc, silver, copper, and iron, in the neighbourhood of Cologne. The company was formed in June, 1845, with a capital of 2,000,000 fr., in 2000 shares. Its concessions are for 99 years, with renewals for ever. The preliminary works are got through, and the mines are expected to yield 4000 tons of zinc, and 2000 tons of lead, besides large quantities of iron. The zinc is said to be of most excellent quality. The opening of the mines is looked upon as a source of wealth for the neighbourhood, and the inhabitants have offered to give any lands that may be required for the formation of the roads, &c.

The Paris and Strasburg Railway Company has given an order for 60,000 tons of rails to the manufactory of Hayange. The price is 350 fr. per ton (14*l.*), which is considered extremely moderate.

The Vieille Montagne Company, at its last meeting at Liege, declared its profits for 1845 to be 2,369,073 fr. 24 cent.; 252,000 fr. of which were set aside for the interest, at 5 per cent., on the amount of the shares; 71,925 fr. 27 cent. for expenses for constructions, destined to increase the production in future; 5000 fr. gifts to *employés*; 101,686 fr. 47 cent. for paying off the capital sunk in buildings; 387,692 fr. the reserve of 20 per cent.; 290,769 fr. for the 15 per cent. to administrators and directors; and 1,260,000 fr., for dividends of 250 fr. per share, to be paid on 10th July. Each share will have received for 1845, 50 fr. on the 10th Jan. for interest; 100 fr. towards repayment of capital; and 250 fr. dividend on 10th July—in all 400 fr. The report sets forth, at considerable length, proofs that the company is really, truly, and legally possessor of the mines it works; and that it has the power to continue its existence for ever, by renewals for periods of eighteen years.

The Swedish Government has sent to the French Government 10 cases, containing specimens of Swedish iron. This has evidently been done in the anticipation of a reduction by France of the present duties on the importation of iron. The iron of Sweden is used to a great extent—indeed, almost exclusively—in the steel manufactures of this country. The Councils General of Manufactures and Commerce recommended a reduction, or abolition, of the duty on the Swedish iron, with the view of benefitting the steel manufactures; at the same time that it proposed the modification of the duties on iron, destined for shipbuilding. Neither recommendation, it appears, will be attended to, for the session is nearly at an end, and the Minister of Commerce has not opened his mouth on the subject.

Companies have just been formed for working the coal mines in Nassau and Spain. The rage for mining speculation is just now very violent in Paris, with every prospect of increasing in intensity. It is the nature of the French, when they get an idea driven into their heads, to work upon it with tremendous fury at the beginning, by which notable proceeding they generally get disgusted with it in a very short time. So I expect it will be with this new fit for mining speculation; it will rage furiously for a little while, and then die away. Nevertheless, it appears that some of the speculations—Bothschild's mines, in Belgium, for instance—are capital things, and will pay magnificently. Perhaps, then, it would be worth the while of English speculators in mining property to keep an eye on the Parisian market, so as to be able to snap up the really good things, when the French begin to weary of them, which, you may depend upon it, they will do from mere love of change. The Great Northern Railway, it is announced, will be formally opened on the 14th. The little line from Paris to Sceaux, is to be opened to-morrow, or in the course of the week.

A return, called for by

Proceedings of Public Companies.

MEETINGS DURING THE ENSUING WEEK.

MONDAY...Great Kent Atmospheric Railway—London Tavern, at One.
Waterford and Kilkenny Railway—London Tavern, at One.
TUESDAY...Bank of British North America—office, at Twelve for One.
WEDNESDAY...Mexican and South American Company—office, at One.
Leicester and Bedford Railway—London Tavern, at One.
Chelmsford and Bury Railway—London Tavern, at One.
THURSDAY...Ely and Huntingdon Railway—offices, at Three.
Lynn and Ely Railway—offices, at Two.
FRIDAY...Silver Valley Mining Company—offices, at Two.
Staffordshire and Shropshire Junction—offices, at Twelve.
Governor and Company of Copper Miners in England—office, at Twelve.
SATURDAY...Shropshire Mineral Railway—London Tavern, at Twelve for One.
Hayle Railway—offices, at half-past Twelve.
Wexford, Waterford, and Valentia Railway—London Tavern, at Two.

(The meetings of Mining Companies are inserted among the Mining Intelligence.)

LLANELLY RAILWAY AND DOCK COMPANY.

The annual general meeting of proprietors in this company was held at their offices, Old Jewry Chambers, on Monday last, the 1st inst., when, in the absence of the chairman, R. Biddulph, Esq., on the motion of Sir R. Price, Mr. Collier was called to the chair.

Mr. Glascodine (the secretary) having read the advertisement convening the meeting, read the following report:—

REPORT.

The statement made in January last has already made the proprietors aware of the reduction of the amount raised by loans: since that time a portion of the balance of the purchase-money due to the old proprietors has been paid off; it is hoped that, in the ensuing year, the whole of this will be liquidated. The receipts for the year exhibit an increase of 5351. 13s. 3d. over those of the preceding year; this increase has arisen principally during the last three months, the trade is now good—the demand for anthracite and other Welsh coal and culm being steady and increasing; and as ships may be obtained at reasonable freights there is no reason to doubt that it will continue to flourish to the end of the season. The committee regret, however, that circumstances have required an expenditure which has increased in a much greater degree than the revenue. The proprietors were informed at the meeting in January, that the rise in the price of wages and iron, with certain heavy repairs imperatively required, had caused a considerable addition to the expenses. Soon after that period the works were damaged by the eruption of the sea, which, rising to an unprecedented height, carried away a portion of the line and displaced the rails over a great length; independently of the immediate cost of the consequent repairs, the expenses arising indirectly from this, in the consumption of sleepers and other materials, as well as the labour of placing them, are very considerable. The anxious attention of the committee has been directed to keeping the expenditure as low as possible. A surplus of 1076. 13s. 8d. appears on the revenue account, being equal to about 10s. per share; the committee do not, however, recommend that this sum be divided among the shareholders.

From the statement of accounts, it appeared that the entire cost on the capital, from the commencement to the 30th April last, was 227,121. 11s. The balance from last account was 2856. 10s. 5d., from which deduct dividends paid, 2149. 17s. 6d., leaves 706. 12s. 11d.; the railway revenue and dock dues, 10,350. 15s. 1d.; rents and interests, 1571. 1s. 11d.—total receipts for the year, 11,214. 9s. 11d. The disbursements were as follow:—viz.: repairs to new line, 1621. 9s.; old ditto, and rates and taxes, 1195. 17s. 10d.; dock account, 483. 13s. 3d.; locomotive account, 2871. 1s. 4d.; expenses in London and Llanelli, for management, rent, &c., 1054. 10s. 11d.; incidental expenses, advertising, travelling expenses, &c., 231. 19s. 4d.; interest, 2487. 7s. 7d.; law charges, 150. 19s. 8d.; income tax, 85. 17s. 4d.; balance in favour of the company, 1076. 13s. 8d.—total as above, 11,214. 9s. 11d.

By the desire of the chairman, the SECRETARY then read a new bye-law, for the better regulation of the vessels at the shipping stages, by not allowing them to remain alongside, unless they shipped a certain quantity of coals or culm, amounting to 342 tons for the whole quay daily, which was confirmed by the meeting; and the CHAIRMAN explained, that they found this necessary, as vessels had been in the habit of taking up the stages, and taking in but little coal, till it suited their convenience. He then observed, that as to the state of the accounts, they were not in a very satisfactory condition, but he could state that trade was never in a more flourishing state in their neighbourhood than at present; and it should be remembered that, on the completion of their line and dock, they had not a trade ready to take advantage of their accommodation, but they had to seek, to force a trade, and that under disadvantages: the returns last year somewhat exceeded those of the year previous, but the first three months of the present year, in comparison with those of 1845, showed an increase in their traffic returns of 758. 17s. and the last 10 days' returns were at the rate of 780. per fortnight, being 70% more than the corresponding 10 days of last year; he had no doubt there would have been more business last year, but there had been so much difficulty in procuring shipping, which he was happy to state was not now the case.

A very long and uninteresting conversation now ensued, on various items in the accounts, several proprietors suggesting alterations in the mode of keeping them, each to his own peculiar fancy; and it is but justice to remark, that in our humble view of the case, from an inspection of the balance-sheet, they are perfectly clear, simple, and intelligible, in the absence of a profit and loss account, which would certainly have rendered many of the questions unnecessary—for instance, such an item as 5751. 0s. 9d. loss on the steam-tug *Hercules*.

The CHAIRMAN explained the several points remarked upon, the most important of which was, perhaps, the inquiry, as to what portion of the amount of 5677. 11s. 4d., owing to the company from sundry traders for tolls, was good, and what might be considered as irrecoverably bad? He explained that there were, in addition to the old bad debts, two, amounting to 500. 0s., decidedly bad, and two others, for the recovery of which coercive measures were being taken: they had not written off any bad debts for upwards of two years; the absolutely good debts out of the above sum might be taken at 3000.

Mr. Bigg (the late secretary to the company), at some length, remarked on the unsatisfactory state of the company's affairs, and the like nature of the report, and recommended that the railway should be leased, and that a committee of five of the proprietors be appointed to co-operate with the directors, to consider the best steps to be adopted under the circumstances. This was first proposed as an amendment to the motion for adopting the report, but, by agreement, the report was unanimously adopted, and Mr. Bigg's resolution was taken as a substantive motion, but was lost, the mover and seconder being its only supporters, although the directors present most fully expressed their willingness, and even wished to be assisted in their deliberations by the proprietors.

Sir ROBERT PRICE, however, expressed his opinion, that even an attempt to lease the line at present would be highly injudicious, and lead to the depreciation of their property—while, by persevering in a judicious economy, and taking advantage of every improvement in the trade of the district, to increase their returns for the present, the time would arrive when the South Wales Railway Company would find it to their interest to take their line on terms advantageous to the proprietors.—The CHAIRMAN further stated, that in the report they had refrained from holding out hopes which might not be realised, but he would just inform them, that in a very short time iron furnaces would be commenced in the Valley of Llanelli, and there being plenty of all the requisite materials for making iron in abundance, it was probably more following, which would increase their traffic to a great extent.—A vote of thanks was then passed to the chairman and directors, and the meeting separated.

REGENT'S CANAL COMPANY.

The half-yearly meeting of this company was held on Wednesday, the 3d inst., at the City-road Basin—J. E. D. BETHUNE, Esq., in the chair.

The report stated, that the agreement as to the project for transforming the Regent's Canal into a railway having become void, in consequence of the required amount not having been subscribed, the sum of 5000. deposited as caution-money by the committee of that scheme, became the property of the Regent's Canal Company; and that the same had been transferred to the account of the reserve fund—thereby increasing the amount of that fund to 18,835. 18s. 2d. The committee had borrowed of this amount 2605. 17s. 3d., to pay for a portion of the property required for the new entrance to the Limehouse Dock. The tonnages in the six months, ending the 31st of May, amounted to 528,865 tons, producing a return of 18,934. 17s. and the profit for the half year, ending 31st. March last, amounted to 13,057. 1s. 4d., making, with 398. an amount of 18,451. 1s. 4d. to be carried to the profit and loss account. A deduction of 6 per cent. on the net profit of the half year was suggested as a remedy for preventing the reserve fund sinking below 10,000. the amount agreed upon for that fund, before a dividend be declared. In conclusion, the committee suggested a dividend out of the profits of 1.2s. per share, leaving a balance of 600. towards the next account.—A conversation ensued, as to the plan of borrowing of the reserve fund.—Mr. HICHENS thought it was judicious in the committee to borrow of that fund at a low interest, instead of paying 5 per cent. on their bonds.

Mr. GREEN complained of two of the committee, more particularly, jobbing in the shares of the company.—Mr. MAYHEW also complained, and begged to move for the number of shares sold by the committee during the last six months. The CHAIRMAN said, that a portion of his shares had only been sold in consequence of a marriage settlement, and ordered the transfer book to be produced. Mr. ALD. WILSON declared he had not sold a share since the beginning.—The SOLICITOR reported, that the secretary had gone through the transfer book for the last 12 months; but he could not find that any shares had been sold by the committee.—(Hear, hear.)

Mr. GREEN, notwithstanding his statements, gave much credit to the committee for the economy that existed in the management.

A PROPRIETOR saw an amount for interest, and no account of the capital stock, from which it was derived.—The CHAIRMAN said, the fund had been transposed since, in part payment of the newly-acquired property.

The report, and the resolutions arising from it, were then adopted. In reply to a proprietor, the CHAIRMAN said, that he was not at liberty to state what had transpired with the East and West India Dock Railway Company; but they might rely on the committee being alive to their best interests; and, in case of any proposal being made, it would be made known to the proprietors.—The committee were elected one by one, instead of collectively, as before, and without opposition.—The auditors were then elected.

A vote of thanks was unanimously passed to the chairman, and the meeting adjourned.

VALE OF NEATH RAILWAY COMPANY.—The necessary meeting, under the sessional orders of Parliament, to take the sense of the shareholders, whether the undertaking should be proceeded with, or otherwise, was held at the offices, 449, West Strand, on Wednesday, the 3d inst.—LOUIS VIGORE, Esq., the chairman of the board of directors, in the chair.—The SECRETARY having read the advertisement convening the meeting, the CHAIRMAN said, the entire capital of the company was 550,000., in 27,500 shares; the sessional order of Parliament required that one-third of this capital should be represented at the meeting to render it legal, or 9167 shares, amounting to 183,340. he was happy to say there were present 10,746 shares, and there was, therefore, no doubt as to the legitimacy of the meeting—of this number it was necessary that two-fifths of the amount of scrip present should be held by assenting parties. It was highly satisfactory to state, that in this case there was not one dissentient, and he had no doubt of a successful issue; the bill had been read a second time in the Commons, and was to be committed on the 15th inst. The landowners in favour of the line were in the proportion of 10 miles to 8 throughout its length, and the price which the scrip had maintained throughout the late unprecedented panic, was a sufficient guarantee for the stability of the undertaking.—The SECRETARY then read the heads of the several clauses in the bill, when the usual affirmative resolution was passed, and the chairman and secretary authorised to affix their signatures to the bill.—It was here announced that 50 more scrip had just been received in the affirmative.—A vote of thanks was then passed to the chairman, and the meeting separated.

GRAND JUNCTION CANAL COMPANY.—The half-yearly meeting of this company took place at the Crown and Anchor Tavern, Strand, on Tuesday last, at which SAMUEL MILLS, Esq., presided.—From the report, it appeared that the net tonnages for the half-year ending Dec. last, amounted to 47,109. 14s. 7d., being 19,471. less than the corresponding six months of the preceding year. This decrease in the receipts had been occasioned by the reduction, in conjunction with the Leicester lines of canal, of all thoroughfare tonnages to 4d. per ton per mile, as agreed on at a meeting of canal delegates, held at Birmingham on the 12th of July last, and also by the reductions in the company's local trade, which they had been compelled to make. In consequence of the drought, the nine new engines north of Tring summit were worked during the whole of the half-year, which caused an excess of expenditure of 3832. 18s. 6d. The committee recommended the meeting to declare a dividend of 3d. per share, amounting to 84,865. The total revenue for the half-year was 88,040. 8s. 10d., which, after the expenditure, left a balance of 50,176. 3s. 4d.—After a discussion of several hours' duration, the report was adopted, and the meeting adjourned.

WATERLOO BRIDGE COMPANY.—The half-yearly general meeting of proprietors was held on Thursday, at the Crown and Anchor Tavern, Strand.—JOHN BIGNOLD, Esq., in the chair.—Mr. G. POWELL, (chief clerk) read the report, which stated that the receipts figured 8336. 19s. 10d., and the disbursements, including interests on bonds and dividends on stock of 8s. in the 12, were 7636. 11s. 9d., which left a balance in favour of the company of 650. 8s. 1d.

TO BOILERMAKERS, IRONFOUNDERS, & OTHERS.

The directors of the COMMERCIAL GAS LIGHT AND COKE COMPANY will meet at the office, at the works, on Wednesday, 24th of this present June, to RECEIVE TENDERS for the ERECTION and CONSTRUCTION of a GAS-HOLDER, of 80 ft. diameter, with the columns, girders, &c.—Plans and specifications may be seen, and particulars obtained, on application to the company's engineer, at the works, between the hours of Ten and Two.—Tenders, sealed and endorsed, addressed to the secretary, must be delivered before Twelve o'clock on the day above-mentioned. The directors do not bind themselves to accept the lowest tender.

By order of the board, Commercial Gas Light and Coke Company's Offices, BEN JONSON'S fields, Stepney, June 3, 1846.

H. AVERY, Secretary.

TO ENGINEERS, RAILWAY CONTRACTORS, MINING AGENTS, IRONMASTERS, AND OTHERS REQUIRING FINE GREASE FOR MACHINERY AND AXLES OF every description.—JOSEPH PERCIVAL'S IMPROVED ANTI-FRICTION GREASE is—after trials on machinery and axles of every kind where constant friction is kept up—admitted to be the most useful, economical, and best preparation of the kind ever offered to the public.

Reference to scientific and practical men can be given, and testimonials shown of great excellence.—Samples forwarded on application at the manufactory, Green-street, Wellington-street, Blackfriars-road, London.

HALLETTE'S ATMOSPHERIC RAILWAY AND CANAL PROPULSION COMPANY.

THE EXPERIMENTAL LINE OF RAILWAY, at the ROSEMARY BRANCH, PECKHAM, FOR EXHIBITING THE APPLICATION OF HALLETTE'S ATMOSPHERIC SYSTEM, WILL BE OPEN, during the whole of Whitsun-week, DAILY, between the hours of Twelve and Four.

Tickets may be had at the offices, Winchester-house, 52, Old Broad-street; and of Mr. Smith, Rosemary Branch, Peckham.—Omnibuses from Gracechurch-street and Elephant and Castle, to Peckham, every ten minutes.

EDWARD J. COLE, Secretary.

HALLEY RAILWAY.—Notice is hereby given, that the ADJOURNED HALF-YEARLY MEETING of the proprietors of the above company will be HELD at the offices of the company, situated at No. 35, Broad-street-buildings, in the city of London, on Saturday, the 13th day of June next, at half-past Twelve o'clock precisely. And Notice is hereby further given, that a SPECIAL MEETING of the proprietors will be held at the same place, on the same day, at One o'clock, for the purpose of submitting for the approval of the proprietors a provisional agreement, entered into by the directors with the committee of management of the West Cornwall Railway Company for the sale of the Hayle Railway; and Notice is hereby further given, that such meeting will be special, for other purposes.—Dated this 27th day of May, 1846.

By order of the board, S. D. FLEMING, Secretary.

NORTH DEVON RAILWAY.—Notice is hereby given, that the GENERAL MEETING of the shareholders in this company will be HELD at the Clarence Hotel, Exeter, on Saturday, the 20th day of June inst., at One o'clock P.M., to receive a report from the committee of management of their proceedings, and of the assets and liabilities of the company, and to determine whether this undertaking shall be continued or abandoned.

FRANCESCUE, Chairman.

The chair will be taken at One o'clock precisely.—Exeter, June 3, 1846.

N.B.—All persons attending the meeting will be required to produce their scrip.

REMINGTON'S DIRECT LONDON AND MANCHESTER RAILWAY.—A HOLDER of TWO HUNDRED SHARES would be glad to COOPERATE with OTHER SCRIPHOLDERS in instituting a thorough INVESTIGATION into the AFFAIRS of that company.—Apply at the Scripholders' Protection Office, 11 Bucklersbury, from Twelve to Three o'clock.

G. D. CLARK, Manager.

LOUVAIN A LA SAMBRE RAILWAY (DIRECT NAMUR AND CHARLEROY).—NOTICE OF CALL.—Notice is hereby given, that the directors of this company have made a further CALL of TWO POUNDS per share on each and every share in this undertaking, and that the same is to be paid on the 2d day of July next, and the remaining £1 per share on the 2d day of October following. The proprietors are required to pay the £1 per share on or before the 2d day of July next, and the remaining £1 per share on the 2d day of October following.

Interest, at the rate of £5 per cent. per annum, will be charged on all sums remaining unpaid after the above-mentioned periods; and if either of such instalments shall remain unpaid after one month from either of those dates, the shares become forfeited, according to the statutes of the company.

JOHN BARNES, President.

28, Threadneedle-street, London, May 30, 1846.

GEO. DANCE, Secretary.

N.B.—The full report of the directors of the above line is now printed, and may be had on application at the offices of the company.

WEST FLANDERS RAILWAYS.—NOTICE OF CALL.

Notice is hereby given, that the directors have made a further CALL of TWO POUNDS per share on each and every share in this undertaking, and that the same is to be paid on the 12th day of June next. The proprietors are required to pay the same, on or before the 12th day of June next, to Messrs. Glyn, Halifax, Mills, and Co., bankers, Lombard-street, London. Interest, at the rate of 5 per cent. per annum, will be charged on all sums remaining unpaid after the said 12th day of June; and if any call shall remain unpaid within one month from that date, the shares will become absolutely forfeited, according to the statutes of the company.

The proprietors are further informed, that, after the payment of this, the third instalment, is effected, they will be entitled to receive certificates, which may, at their option, be registered in their own names, or payable to bearer.

(Signed) W. P. RICHARDS, President.

WILLIAM JESSE, Secretary.

11, King William-street, Mansion-house, London.

PATENT IMPROVEMENTS IN CHRONOMETERS.

WATCHES, AND CLOCKS.—E. J. DENT, 82, Strand, and 33, Cockspur-street, watch and clock maker, BY APPOINTMENT, to the Queen and his Royal Highness Prince Albert, begs to acquaint the public, that the manufacture of his chronometers, watches, and clocks, is secured by three separate patents, respectively granted in 1826, 1840, 1842. Silver lever watches, jewelled in four holes, 6 gs. each; in gold cases, from £8 to £10 extra. Gold horizontal watches, with gold dials, from 8 gs. to 12 gs. each.

DENT'S PATENT DIPLOIDESCOPE, or meridian instrument, is now ready for delivery.

Pamphlets containing a description and directions for its use 1s. each, but to customers gratis.

SEYSSEL ASPHALTE COMPANY—CLARIDGE'S.

PATENT—ESTABLISHED MARCH, 1838, FOR WORKING THE MINERAL ASPHALTE ROCK OF PYRMONT SEYSSEL, A Bituminous Rock, situated on the Eastern side of the Jura.

PRINCIPAL DEPOTS: ROUEN, MARSEILLES, AND ST. ANDRE.

Survey Side of Westminster-bridge, London.

The ASPHALTE OF SEYSSEL has been EXTENSIVELY USED, since March, 1838, for the following useful purposes:—

FOOT PAVEMENTS (public and other) KITCHEN FLOORS BASEMENTS—where it is essential to keep damp from rising.

GARDEN WALKS AND TERRACES CARRIAGE DRIVES COACH-HOUSES AND STABLES DOG KENNELS BARN FLOORS TUN ROOM FLOORS

PIGGERIES, &c. DRAINS, &c. &c.

COVERING OF RAILROAD and OTHER ARCHES

The only effectual mode to prevent the percolation of water, which also renders it very appropriate for the

LINING OF TANKS, FISH PONDS, DRAINS, &c. &c.

DRAINS, &c. &c.